## INDUSTRIAL VACUUM COMPONENTS

## TUBING, BENDS, FITTINGS \& COUPLINGS



## Services

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel


## INDEX

SERVICES
2-3
TUBING .................................. 4
STANDARD ELBOWS \& BENDS
Bending Capabilities ................ 5
Standard Radius Elbows .......... 6
Short Radius Elbows ................ 6
Standard Long Radius Bends ... 7
FITTINGS
Standard $90^{\circ}$ TY's ................. 8-9
Standard $45^{\circ}$ YL's .............. 10-11
Standard Double Y's............... 12
Standard Reducing Couplings..... 13
Standard Adapters ............ 14-16
METHODS OF JOINING
Slip Couplings ....................... 17
Shrink Sleeves ...................... 17
Wrapped Sleeves.................. 17
Instalok ${ }^{\text {TM }}$ Couplings ....... 18-19
METFLO® Compression
Couplings .....................20-21
Slip Welding Rings.................. 22
Tube Hangers, Plugs, Nipples..... 22
ACCESSORIES
Inlet Valves............................ 23
Escutcheon Plates .................. 23
Valve Accessories .................. 23
Installation Components ... 24-27

National Turbine, Inc., an ISO 9001: 2000 Certified Company, is a leading supplier of tubular components for industrial vacuum systems.
TUBING
Our standard catalog items include tube sizes from 2-1/8" through 14" OD in Carbon, Stainless, Aluminum and Galvanized Steel. 1-1/2" and 2" OD are available upon request.

| Tube Dimensions |  |  |
| :--- | :--- | :--- |
| 16 Gauge | $=$ | $.065 \prime \prime$ |
| 14 Gauge | $=$ | $.083 "$ |
| 12 Gauge | $=$ | $.109 \prime \prime$ |
| 11 Gauge | $=$ | $.120^{\prime \prime}$ |

## CATALOG PART VARIATIONS

If our standard items don't meet your specific needs, visit our web site at www.metflo.com to request a quote and e-mail CAD drawings or contact us at 800.860.TUBE (8823). Custom tube fabrications are available to meet your exact specifications.

## DELIVERY

Fast delivery is available on a wide selection of in-stock METFLO ${ }^{\circledR}$ Tubing, Bends, Couplings, Fittings and Installation Components. We'll also make every effort to meet emergency requirements for non-stock items.

## PRICING

All prices are FOB factory, Louisville, Ohio
Terms: Net 30 days
Prices are in U.S. dollars
Prices and specifications are subject to change without notice, and without obligation. All material is invoiced at the price in effect at time of shipment. All prices and discounts are based on one shipment to one destination. Please see current price list for pricing.

## NOTE

Specifications subject to change without notice, without incurring any obligation on our part.

## ISO 9001 CERTIFIED

National Turbine, Inc. is ISO 9001: 2000 Certified! This accomplishment was achieved after a two-year planning and implementation process to assure that our customers receive the highest quality products and service possible. ISO-9001: 2000 defines the correct and proper operation of a company in all aspects of quality, from sales to manufacturing and service. An accredited, third party assessor audited National Turbine to verify compliance with all documented procedures. National Turbine is in select company with few other central vacuum system manufacturers and fabricated air systems tubing suppliers with ISO certification.

## INSIDE AND OUTSIDE DIAMETERS POLISHING

Provides smooth ID (180 grit) and OD (150 grit) surfaces. For 2" - 6" OD Long Radius Bends and Straights.

## CERAMIC LINING

Ceramic lined parts are used successfully in many pneumatic tube systems conveying highly abrasive materials. This ceramic compound helps many companies save money in material loss, production delays, clean-up and labor costs due to frequency of replacing conventional parts

## Specifications

- Available in a single coat thickness (range of .006" to .008")
- Available in a double coat thickness (range of $.010^{\prime \prime}$ to $.012^{\prime \prime}$ )
- All parts are baked to 1545 degrees $F$.
- On the Welch Hardness Scale, a scale from 1 to 10 , this ceramic lining has a rating of 7 . Using this measurement, diamond is the hardest with a rating of 10.
- Only carbon or stainless can be lined (no zinc-coated [galvanized] or aluminum).
- The maximum treatable straight length is 12 feet.


## CERAMIC COATING

This wear-resistant ceramic material, is applied to the exterior surface of the part and significantly extends its life in systems conveying highly abrasive material. This special exterior coating helps save money, delays in production, and labor costs.

## Specifications

- A wear-resistant ceramic compound, approximately $1 / 2^{\prime \prime}$ thick, is applied to the outside of the tube.
- An exterior fiberglass wrap maintains the grip and strength of the ceramic material.
- Once the interior of the tubular part wears through, the abrasion transfers to the ceramic compound.
- This "ceramic jacket" has a MOHS Hardness of 9, with 10 (diamond), the highest rating on the scale.
- Most of our standard catalog items are available with wear-resistant ceramic coatings
- These parts are modified to provide maximum durability at critical points.


## Tubing

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel


## Standard Tubing

- 2-1/8" through 14" OD
- Wall Thickness: 16, 14, 12, 11 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

| - We are capable of providing 1-1/2" - 14" od |  |  | CARBON | GALVANIZEDSTEEL STEEL | STAINLESS | Aluminum |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| OD | GAUGE | NOMINAL WALL THICKNESS |  |  |  |  |
| 2-1/8" | 16 | 0.065" | 16WT212C | 16WT212Z | 16WT212S | 16ST212A |
| 2-1/8" | 11 | $0.120{ }^{\prime \prime}$ | 11WT212C | 11WT212Z* | 11WT212S | 11ST212A |
| 2-1/2" | 16 | 0.065" | 16WT250C | 16WT250Z | 16WT250S | 16ST250A |
| 2-1/2" | 11 | $0.120{ }^{\prime \prime}$ | 11WT250C | 11WT2502* | 11WT250S | 11ST250A |
| 3 " | 16 | $0.065{ }^{\prime \prime}$ | 16WT300C | 16WT300Z | 16WT300S | 16ST300A |
| $3 "$ | 11 | $0.120{ }^{\prime \prime}$ | 11WT300C | 11WT300Z | 11WT300S | 11ST300A |
| 3-1/2" | 16 | 0.065" | 16WT350C | 16WT350Z | 16WT350S | 16ST350A |
| 3-1/2" | 11 | $0.120{ }^{\prime \prime}$ | 11WT350C | 11WT3502* | 11WT350S | 11ST350A |
| $4 "$ | 16 | $0.065 "$ | 16WT400C | 16WT400Z | 16WT400S | 16ST400A |
| $4 "$ | 11 | $0.120{ }^{\prime \prime}$ | 11WT400C | 11WT400Z | 11WT400S | 11ST400A |
| $5{ }^{\prime \prime}$ | 14 | $0.083{ }^{\prime \prime}$ | 14WT500C | 14WT500Z | 14WT500S | 14ST500A |
| $5{ }^{\prime \prime}$ | 11 | $0.120{ }^{\prime \prime}$ | 11WT500C | 11WT500Z | 11WT500S | 11ST500A |
| $6 "$ | 14 | $0.083{ }^{\prime \prime}$ | 14WT600C | 14WT600Z | 14WT600S | 14ST600A |
| $6{ }^{\prime \prime}$ | 11 | $0.120^{\prime \prime}$ | 11WT600C | 11WT600Z | 11WT600S | 11ST600A |
| $8 "$ | 14 | 0.083 " | 14WT800C | 14WT800Z | 14WT800S | 14ST800A |
| $8{ }^{\prime \prime}$ | 11 | $0.120{ }^{\prime \prime}$ | 11WT800C | 11WT800Z | 11WT800S | 11ST800A |
| $10^{\prime \prime}$ | 12 | 0.109 " | 12WT1000C | 12WT1000Z | 12WT1000S | 12ST1000At |
| 12 " | 12 | 0.109 " | 12WT1200C | 12WT1200Z | 12WT1200S | 12ST1200At |
| 14" | 12 | 0.109" | 12WT1400C | 12WT1400Z | ** | ** |

- OUR STANDARD STOCK (UNLESS NOTED) IS 20 FT. LENGTHS, BUT WE WILL CUT TO YOUR SPECIFICATIONS
* 10 FT. LENGTHS
** quotation basis
+ 13 GAUGE

OD = Outside Diameter
GALV = Galvanized
All reference dimensions are nominal.

## Standard Elbows \& Bends

## Standard Specifications

- Inventories include a wide range of parts:
- Standard Elbows (2-1/2" times OD)
- Short Radius Elbows (1-1/2" times OD)
- Long Radius Bends (over 2-1/2" times OD)
- Smooth, wrinkle free elbows

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized
- Wall Thicknesses: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- (2-1/8" to $4^{\prime \prime}$ OD = 16 Gauge) ( $5^{\prime \prime}$ to $8^{\prime \prime}$ OD = 14 Gauge) ( $10^{\prime \prime}$ to $14^{\prime \prime} \mathrm{OD}=12$ Gauge)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel


## Tube Bending Capabilities

| OD (IN.) | CENTER LINE RADIUS (IN.) | GAUGE | WALL THICKNESS (IN.) |
| :---: | :---: | :---: | :---: |
| 1-1/2 | 1-3/4, 2-1/2, 3, 3-1/4, 4, 6, 7-1/2, 9, 12, 15, 18, 24, 30, 36 | 11, 14, 16, 18 | .120, .083, .065, .049 |
| 1-5/8 | 2-1/8, 2-1/2 | 16 | . 065 |
| 1-3/4 | 2-1/2, 3, 4, 4-1/2, 6, 8, 9, 12, 15, 18, 24, 30, 36 | 11, 14, 16 | . $120, .083, .065$ |
| 2 | $2,2-1 / 2,3,3-1 / 2,4,5,6,8,9,12,15,18,24$, 30, 36, 48 | 11, 14, 16, 18, 20 | .120, .083, .065, .049, .035 |
| 2-1/8 | 2-7/8, 3-1/2, 4-1/4, 5, 20, 24, 36 | 11,16 | . 120,065 |
| 2-1/4 | 2-1/2, 4, 5-1/2, 8, 9, 12, 15, 18, 24, 30, 36, 42 | 11, 13, 14, 16, 18, 20 | .120, .095, .083, .065, .049,.035 |
| 2-3/8 | 2-3/8, 6, 8, 12, 18, 24, 30, 36, 48 | 16, 18 | .065, . 049 |
| 2-1/2 | $\begin{aligned} & 2-1 / 2,3,3-1 / 4,3-3 / 4,4,5,6,9,12,15,18,24, \\ & 30,36,48 \end{aligned}$ | 11, 13, 14, 16 | .120, .095, .083, .065, .049 |
| 2-3/4 | 2-3/4, 3-7/8, 15, 24, 30 | 11, 14, 16, 18 | .120, .083, .065, .049 |
| 2-7/8 | 9, 10, 10-1/2, 12, 24, 30, 36, 48, 60 | 15, 16 | . 072,065 |
| 3 | $3,4-1 / 2,6,7-1 / 2,9,12,15,18,24,30,36,38,48,60$ | 11, 12, 13, 14, 16, 18 | .120, , 109, .095, .083, .065,.049 |
| 3-1/8 | 6 | 16 | . 065 |
| 3-1/2 | $\begin{aligned} & 4,5,6,7-1 / 2,8,8-3 / 4,9,12,13,15,18,24,30, \\ & 36,48,60 \end{aligned}$ | 11, 14, 15, 16, 18 | .120, .083, .072, .065, .049 |
| 4 | 4, 6, 8, 9, 10, 12, 18, 24, 30, 36, 48, 60 | 10, 11, 14, 16, 18 | .134, .120, .083, .065, .049 |
| 4-1/4 | 60 | 11, 13, 14 | .120, .095, . 083 |
| 4-1/2 | 9, 12, 16, 20, 24, 30, 36, 48, 60 | 11, 14, 16 | .120, .083, .065 |
| 5 | 5, 5-1/2, 7-1/2, 12-1/2, 18, 24, 30, 36, 48, 60, 72 | 10, 11, 14, 16 | . 134, , 120, . $083, .065$ |
| 6 | 7, 9, 15, 24, 30, 36, 48, 60, 72 | 10, 11, 14, 16 | . 134, , 120, .083, . 065 |
| 8 | 12, 20, 32, 48, 60, 72 | 11, 14 | .120, . 083 |
| 10 | 20, 32, 48 | 11, 12 | .120, 109 |

## Pipe Bending Capabilities

| NPS | OD | CENTER LINE RADIUS (INCHES) | SCHEDULE (INCHES) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (INCHES) | (INCHES) |  | 5 | 10 | 40 | 80 | OTHER |
| 1-1/4 | 1.660 | 5, 12, 18 | - | - | . 140 | - | - |
| 1-1/2 | 1.900 | 6, 9, 12, 18, 36 | - | - | . 145 | - | . 200 |
| 2 | 2.375 | $2-3 / 8,6,8,12,18,24,30,36,48$ | . 065 | . 109 | . 154 | . 218 | . 218 |
| 2-1/2 | 2.875 | 9, 10, 10-1/2, 12, 24, 30, 36, 48, 60 | . 083 | . 120 | . 203 | . 276 | - |
| 3 | 3.500 | $4,5,6,7-1 / 2,8,8-3 / 4,9,12,13,15,18,24,30,32$, 36, 48, 60 | . 083 | . 120 | . 216 | . 300 | . 188 |
| 3-1/2 | 4.000 | 4, 6, 8, 9, 10, 12, 18, 24, 30, 32, 36, 48, 60 | . 083 | . 120 | - | . 300 | - |
| 4 | 4.500 | 9, 12, 16, 18, 20, 24, 30, 32, 36, 48, 60 | . 083 | . 120 | . 237 | . 337 | .188, 337 |
| 5 | 5.563 | 24, 30, 36, 48, 60, 72 | - | . 134 | . 258 | . 375 | - |
| 6 | 6.625 | $24,30,36,48,60,72$ | - | . 134 | . 280 | . 432 | . $188, .250$ |
| 8 | 8.625 | 32, 48, 60, 72 | - | . 148 | . 322 | - | . 188, . 250 |

## Standard Elbows \& Bends

## When Ordering,

Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

$90^{\circ}$ Standard Radius Elbow

$45^{\circ}$ Standard Radius Elbow



$45^{\circ}$ Short Radius Elbow


## Standard Long Radius Bends

| A (OD) | B (CLR) | GAUGE | c | 90 ${ }^{\circ}$ PART NO. | c | $45^{\circ}$ PART NO. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2-1/8" | $24 "$ | 16 | 30 " | 16-212242 | 15-15/16" | 16-212241 |
| 2-1/8" | 24 " | 11 | 30" | 11-212242 | 15-15/16" | 11-212241 |
| 2-1/8" | 36 " | 16 | 42 " | 16-212362 | 20-15/16" | 16-212361 |
| 2-1/8" | $36 "$ | 11 | 42" | 11-212362 | 20-15/16" | 11-212361 |
| 2-1/2" | $24 "$ | 16 | $30 "$ | 16-250242 | 15-15/16" | 16-250241 |
| 2-1/2" | $24 "$ | 11 | 30" | 11-250242 | 15-15/16" | 11-250241 |
| 2-1/2" | 36 " | 16 | 42 " | 16-250362 | 20-15/16" | 16-250361 |
| 2-1/2" | $36 "$ | 11 | 42" | 11-250362 | 20-15/16" | 11-250361 |
| $3{ }^{\prime \prime}$ | 24 " | 16 | $30 "$ | 16-300242 | 15-15/16" | 16-300241 |
| $3 "$ | 24 " | 11 | $30 "$ | 11-300242 | 15-15/16" | 11-300241 |
| 3 " | 301 | 16 | $36 "$ | 16-300302 | 18-7/16" | 16-300301 |
| $3 "$ | 30" | 11 | $36 "$ | 11-300302 | 18-7/16" | 11-300301 |
| 3 " | $36 "$ | 16 | 42" | 16-300362 | 20-15/16" | 16-300361 |
| $3 "$ | $36 "$ | 11 | 42" | 11-300362 | 20-15/16" | 11-300361 |
| 3 " | 38 " | 16 | 44 " | 16-300382 | 21-3/4" | 16-300381 |
| 3" | 38" | 11 | 44" | 11-300382 | 21-3/4" | 11-300381 |
| $3 "$ | 48 " | 16 | $54 "$ | 16-300482 | 25-7/8" | 16-300481 |
| 3" | $48{ }^{\prime \prime}$ | 11 | $54 "$ | 11-300482 | 25-7/8" | 11-300481 |
| 3-1/2" | 30 | 16 | $37{ }^{\prime \prime}$ | 16-350302 | 19-7/16" | 16-350301 |
| 3-1/2" | 30 | 11 | $37{ }^{\prime \prime}$ | 11-350302 | 19-7/16" | 11-350301 |
| 3-1/2" | $36 "$ | 16 | 43 " | 16-350362 | 21-15/16" | 16-350361 |
| 3-1/2" | $36 "$ | 11 | $43 "$ | 11-350362 | 21-15/16" | 11-350361 |
| 3-1/2" | $48{ }^{\prime \prime}$ | 16 | $55 "$ | 16-350482 | 26-7/8" | 16-350481 |
| 3-1/2" | $48{ }^{\prime \prime}$ | 11 | $55 "$ | 11-350482 | 26-7/8" | 11-350481 |
| $4{ }^{\prime \prime}$ | 24 " | 16 | 32 " | 16-400242 | 17-15/16" | 16-400241 |
| $4 "$ | $24 "$ | 11 | 32 " | 11-400242 | 17-15/16" | 11-400241 |
| $4{ }^{\prime \prime}$ | 30 | 16 | $38{ }^{\prime \prime}$ | 16-400302 | 20-7/16" | 16-400301 |
| $4 "$ | 30" | 11 | 38" | 11-400302 | 20-7/16" | 11-400301 |
| $4 "$ | 36 " | 16 | $44 "$ | 16-400362 | 22-15/16" | 16-400361 |
| $4 "$ | $36{ }^{\prime \prime}$ | 11 | $44^{\prime \prime}$ | 11-400362 | 22-15/16" | 11-400361 |
| $4{ }^{\prime \prime}$ | $48^{\prime \prime}$ | 16 | $56 "$ | 16-400482 | 27-7/8" | 16-400481 |
| $4 "$ | $48{ }^{\prime \prime}$ | 11 | $56 "$ | 11-400482 | 27-7/8" | 11-400481 |
| $4 "$ | $60 "$ | 16 | $68{ }^{\prime \prime}$ | 16-400602 | 32-7/8" | 16-400601 |
| 4" | 60 | 11 | $68{ }^{\prime \prime}$ | 11-400602 | 32-7/8" | 11-400601 |
| $5^{\prime \prime}$ | $30 "$ | 14 | $40^{\prime \prime}$ | 14-500302 | 22-7/16" | 14-500301 |
| $5{ }^{\prime \prime}$ | 30" | 11 | 40 | 11-500302 | 22-7/16" | 11-500301 |
| $5{ }^{\prime \prime}$ | $48^{\prime \prime}$ | 14 | $58{ }^{\prime \prime}$ | 14-500482 | 29-7/8" | 14-500481 |
| 5 | $48^{\prime \prime}$ | 11 | 58" | 11-500482 | 29-7/8" | 11-500481 |
| $6{ }^{\prime \prime}$ | 301 | 14 | 42" | 14-600302 | 24-7/16" | 14-600301 |
| $6 "$ | 30" | 11 | 42" | 11-600302 | 24-7/16" | 11-600301 |
| $6{ }^{\prime \prime}$ | $48{ }^{\prime \prime}$ | 14 | 60 " | 14-600482 | 31-7/8" | 14-600481 |
| $6{ }^{\prime \prime}$ | $48{ }^{\prime \prime}$ | 11 | $60{ }^{\prime \prime}$ | 11-600482 | 31-7/8" | 11-600481 |
| $6{ }^{\prime \prime}$ | 60 | 14 | 72" | 14-600602 | 36-7/8" | 14-600601 |
| $6{ }^{\prime \prime}$ | 60 | 11 | 72 | 11-600602 | 36-7/8" | 11-600601 |
| 8" | 32 | 14 | $48^{\prime \prime}$ | 14-800322 | 25-1/4" | 14-800321 |
| 8" | 32 | 11 | $48{ }^{\prime \prime}$ | 11-800322 | 25-1/4" | 11-800321 |
| 8" | $48^{\prime \prime}$ | 14 | 64 " | 14-800482 | 31-7/8" | 14-800481 |
| $8{ }^{\prime \prime}$ | $48{ }^{\prime \prime}$ | 11 | 64 " | 11-800482 | 31-7/8" | 11-800481 |
| $10^{\prime \prime}$ | $48^{\prime \prime}$ | 12 |  | 12-1000482* | 41-7/8 | 12-1000481* |

- NOMINAL STANDARD TANGENT IS TWO TIMES TUBE OD, 6 " MINIMUM - ALL STANDARD BENDS HAVE STRAIGHT ENDS
- NOMINAL STANDARD TANGENT FOR 10" BEND IS 22"
- NOMINAL STANDARD TANGENT FOR
* STAINLESS PARTS ARE SEGMENTED

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

㐫
OD = Outside Diameter
CLR $=$ Center Line Radius
$C=$ Center to end
All reference dimensions are nominal.


MAX FLOW TUBING \& FITTINGS

## Fittings

## When Ordering,

Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

$90^{\circ} \mathrm{TY}$ (one end expanded)

$90^{\circ} \mathrm{TY}$ (three ends expanded)

OD = Outside Diameter
D = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for $5 "$ and 6 " OD
A = Outside Diameter (OD) $=\mathrm{E}$ Inside Diameter (ID)
F = Outside Diameter (OD) = G Inside Diameter (ID)
L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for
$5 "$ and $6 "$ OD
All reference dimensions are nominal.

## Standard $90^{\circ}$ TY's

- 2-1/8" through 14" OD
- Wall Thickness: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- (16 Gauge: 2-1/8" to 4" OD) (14 Gauge: 5" to 8" OD) (12 Gauge: 10" to 14" OD)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

| - 11 gauge ty's available (STRAight ends only) <br> - STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE <br> - Straight ends available on all sizes by reouest |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SIzE | GAUGE | A (OD) | B | c | F (OD) | H | K | PART NO. |
| 2-1/8" | 16 | 2-1/8" | $5{ }^{\prime \prime}$ | 9-5/32" | 2-1/8" | 8-13/16" | 9-1/2" | TY-215 |
| 2-1/2" $\times 2-1 / 8^{\prime \prime}$ | 16 | 2-1/2" | $5{ }^{\prime \prime}$ | 9-11/32" | 2-1/8" | $9{ }^{\prime \prime}$ | $10 "$ | TY-255 |
| 2-1/2" | 16 | 2-1/2" | $6{ }^{\prime \prime}$ | 10-1/2" | 2-1/2" | 10-1/32" | $10 "$ | TY-256 |
| 3" $\times 2-1 / 8 "$ | 16 | $3 "$ | $5{ }^{\prime \prime}$ | 9-19/32" | 2-1/8" | 9-1/4" | 10-1/2" | TY-305 |
| 3" $\times 2-1 / 2^{\prime \prime}$ | 16 | $3 "$ | $6{ }^{\prime \prime}$ | 10-3/4" | 2-1/2" | 10-9/32" | 10-1/2" | TY-306 |
| $3{ }^{\prime \prime}$ | 16 | $3 "$ | 7-1/2" | 12-3/8" | $3{ }^{\prime \prime}$ | 11-25/32" | 11-1/2" | TY-307 |
| $3-1 / 2^{\prime \prime} \times 2-1 / 8^{\prime \prime}$ | 16 | 3-1/2" | $5{ }^{\prime \prime}$ | 9-27/32" | 2-1/8" | 9-1/2" | 11" | TY-355 |
| $3-1 / 2^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 16 | 3-1/2" | $6{ }^{\prime \prime}$ | $11 "$ | 2-1/2" | 10-17/32" | $11 "$ | TY-356 |
| $3-1 / 2^{\prime \prime} \times 3^{\prime \prime}$ | 16 | 3-1/2" | 7-1/2" | 12-5/8" | 3" | 12-1/32" | 13 " | TY-357 |
| 3-1/2" | 16 | 3-1/2" | 8-3/4" | 14-1/8" | 3-1/2" | 13-11/32" | 13" | TY-358 |
| 4" $\times 2-1 / 8{ }^{\prime \prime}$ | 16 | $4{ }^{\prime \prime}$ | $5{ }^{\prime \prime}$ | 10-3/32" | 2-1/8" | 9-3/4" | 12 " | TY-405 |
| 4" $\times 2-1 / 2^{\prime \prime}$ | 16 | $4 "$ | $6{ }^{\prime \prime}$ | 11-1/4" | 2-1/2" | 10-25/32" | 12" | TY-406 |
| $4 " \times 3$ " | 16 | $4 "$ | 7-1/2" | 12-7/8" | 3 " | 12-9/32" | 12 " | TY-407 |
| 4" $\times 3-1 / 2^{\prime \prime}$ | 16 | $4 "$ | 8-3/4" | 14-3/8" | 3-1/2" | 13-19/32" | $14 "$ | TY-408 |
| $4{ }^{\prime \prime}$ | 16 | $4{ }^{\prime \prime}$ | $10^{\prime \prime}$ | 15-7/8" | $4{ }^{\prime \prime}$ | 14-29/32" | $14{ }^{\prime \prime}$ | TY-409 |
| 5" $\times 2-1 / 8 "$ | 14 | $5 "$ | $5{ }^{\prime \prime}$ | 10-19/32" | 2-1/8" | 10-1/4" | 13 " | TY-505 |
| $5 " \times 2-1 / 2^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | $6{ }^{\prime \prime}$ | 11-3/4" | 2-1/2" | 11-9/32" | $13 "$ | TY-506 |
| $5 \mathrm{\prime} \mathrm{\prime} \times{ }^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | 7-1/2" | 13-3/8" | $3{ }^{\prime \prime}$ | 12-25/32" | 15-1/2" | TY-507 |
| 5 " $\times 3-1 / 2^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | 8-3/4" | 14-7/8" | 3-1/2" | 14-3/32" | 15-1/2" | TY-508 |
| $5 " \times 4$ " | 14 | $5 "$ | $10 "$ | 16-3/8" | $4 "$ | 15-13/32" | 15-1/2" | TY-509 |
| $5{ }^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | 12-1/2" | 19-3/8" | $5 "$ | 18-5/8" | 18-1/2" | TY-515 |
| $6 " \times 2-1 / 8 "$ | 14 | $6 "$ | $5{ }^{\prime \prime}$ | 11-3/32" | 2-1/8" | 10-3/4" | $15 "$ | TY-605 |
| 6 " $\times 2-1 / 2^{\prime \prime}$ | 14 | $6 "$ | $6 "$ | 12-1/4" | 2-1/2" | 11-25/32" | 15" | TY-606 |
| $6 " \times 3$ " | 14 | $6{ }^{\prime \prime}$ | 7-1/2" | 13-7/8" | $3{ }^{\prime \prime}$ | 13-9/32" | $15 "$ | TY-607 |
| 6 " $\times 3-1 / 2^{\prime \prime}$ | 14 | $6 "$ | 8-3/4" | 15-3/8" | 3-1/2" | 14-19/32" | 17" | TY-608 |
| $6 \mathrm{Cl} \times{ }^{\prime \prime}$ | 14 | $6 "$ | $10 "$ | 16-7/8" | $4 "$ | 15-29/32" | 17" | TY-609 |
| $6 " \times 5{ }^{\prime \prime}$ | 14 | $6{ }^{\prime \prime}$ | 12-1/2" | 19-7/8" | $5{ }^{\prime \prime}$ | 19-1/8" | 21 " | TY-614 |
| $6{ }^{\prime \prime}$ | 14 | $6{ }^{\prime \prime}$ | $15 "$ | 22-7/8" | $6{ }^{\prime \prime}$ | 22-11/32" | 21 " | TY-615 |
| 8" $\times 2-1 / 8{ }^{\prime \prime}$ | 14 | $8{ }^{\prime \prime}$ | $5{ }^{\prime \prime}$ | 12-3/32" | 2-1/8" | 11-3/4" | 18" | TY-805 |
| 8" $\times 2-1 / 2^{\prime \prime}$ | 14 | 8" | $6{ }^{\prime \prime}$ | 13-1/4" | 2-1/2" | 12-25/32" | 18" | TY-806 |
| $8 \mathrm{Cl} \times{ }^{\prime \prime}$ | 14 | $8{ }^{\prime \prime}$ | 7-1/2" | 14-7/8" | $3{ }^{\prime \prime}$ | 14-9/32" | 18" | TY-807 |
| 8" $\times 3-1 / 2^{\prime \prime}$ | 14 | 8" | 8-3/4" | 16-3/8" | 3-1/2" | 15-19/32" | 21 " | TY-808 |
| $8 \mathrm{Cl} \times{ }^{\prime \prime}$ | 14 | 8" | $10 "$ | 17-7/8" | $4 "$ | 16-29/32" | 21" | TY-809 |
| $8 " \times 5{ }^{\prime \prime}$ | 14 | $8{ }^{\prime \prime}$ | 12-1/2" | 20-7/8" | $5{ }^{\prime \prime}$ | 20-1/8" | $24 "$ | TY-814 |
| 8 " $\times 6$ " | 14 | 8" | $15 "$ | 23-7/8" | $6 "$ | 23-11/32" | 24" | TY-815 |
| $8{ }^{\prime \prime}$ | 14 | $8{ }^{\prime \prime}$ | $20 "$ | 29-7/8" | 8" | 29-17/32" | 29" | TY-816 |
| $10^{\prime \prime} \times 2-1 / 8^{\prime \prime}$ | 12 | $10^{\prime \prime}$ | $5{ }^{\prime \prime}$ | 13-3/32" | 2-1/8" | 12-3/4" | 21" | TY-1005 |

[^0]
## Fittings

Standard $90^{\circ}$ TY's - cont.

- 11 gauge ty's available (Straight ends only)
- STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

| SIzE | GAUGE | A (OD) | B | c | F (OD) | H | K | PART NO. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $10^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 12 | $10 "$ | $6{ }^{\prime \prime}$ | 14-1/4" | 2-1/2" | 13-25/32" | $21{ }^{\prime \prime}$ | TY-1006 |
| $10^{\prime \prime} \times 3$ " | 12 | $10 "$ | 7-1/2" | 15-7/8" | $3 "$ | 15-9/32" | $21{ }^{\prime \prime}$ | TY-1007 |
| $10^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | 12 | $10 "$ | 8-3/4" | 17-3/8" | 3-1/2" | 16-17/32" | $24 "$ | TY-1008 |
| $10^{\prime \prime} \times 4$ " | 12 | $10 "$ | $10 "$ | 18-7/8" | $4{ }^{\prime \prime}$ | 17-29/32" | $24 "$ | TY-1009 |
| $10^{\prime \prime} \times 5$ " | 12 | $10 "$ | 12-1/2" | 21-7/8" | $5{ }^{\prime \prime}$ | 21-1/8" | $24 "$ | TY-1014 |
| $10^{\prime \prime} \times 6{ }^{\prime \prime}$ | 12 | $10 "$ | 15" | 24-7/8" | $6 "$ | 24-11/32" | 28" | TY-1015 |
| $10^{\prime \prime} \times 8$ " | 12 | $10 "$ | $20 "$ | 30-7/8" | 8" | 30-17/32" | 32 " | TY-1016 |
| 10 | 12 | $10^{\prime \prime}$ | 32 " | 40-3/8" | 10" | 42-25/32" | $36 "$ | TY-1017 |
| 12 " $\times 2-1 / 8{ }^{\prime \prime}$ | 12 | 12 " | $5{ }^{\prime \prime}$ | 14-3/32" | 2-1/8" | 13-3/4" | $24 "$ | TY-1205 |
| $12^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 12 | 12 " | $6{ }^{\prime \prime}$ | 15-1/4" | 2-1/2" | 14-25/32" | $24 "$ | TY-1206 |
| $12^{\prime \prime} \times 3$ " | 12 | 12 " | 7-1/2" | 16-7/8" | 3 " | 16-9/32" | 24" | TY-1207 |
| 12 " $\times 3-1 / 2^{\prime \prime}$ | 12 | 12 " | 8-3/4" | 18-3/8" | 3-1/2" | 17-19/32" | 27" | TY-1208 |
| $12^{\prime \prime} \times 4$ " | 12 | 12 " | $10 "$ | 19-7/8" | $4 "$ | 18-29/32" | $27{ }^{\prime \prime}$ | TY-1209 |
| $12^{\prime \prime} \times{ }^{\prime \prime}$ | 12 | 12" | 12-1/2" | 22-7/8" | $5 "$ | 22-1/8" | 27" | TY-1214 |
| $12^{\prime \prime} \times 6$ " | 12 | 12 " | 15" | 25-7/8" | $6 "$ | 25-11/32" | $31{ }^{\prime \prime}$ | TY-1215 |
| 12 " $\times$ " | 12 | 12" | $20 "$ | 31-7/8" | 8" | 31-17/32" | $35 "$ | TY-1216 |
| $12^{\prime \prime} \times 10^{\prime \prime}$ | 12 | 12 " | 32 " | 41-3/8" | 10 | 43-25/32" | $39 "$ | TY-1217 |
| 12 " | 12 | 12" | $36^{\prime \prime}$ | 46-7/8" | 12 " | 49-1/8" | 43 " | TY-1218 |
| $14^{\prime \prime} \times 8$ " | 12 | $14 "$ | $20 "$ | 32-7/8" | 8" | 32-17/23" | 38" | TY-1416 |
| $14^{\prime \prime} \times 10^{\prime \prime}$ | 12 | $14{ }^{\prime \prime}$ | 32 " | 42-3/8" | 10" | 44-25/32" | 42 " | TY-1417 |
| $14^{\prime \prime} \times 12$ " | 12 | $14 "$ | $36^{\prime \prime}$ | 47-7/8" | 12 " | 50-1/8" | $46 "$ | TY-1418 |
| 14" | 12 | 14" | 36"* | 51-3/8" | $14 "$ | 50-3/4" | $52 "$ | TY-1419 |

- EXPANDED ENDS STANDARD THROUGH 6 " SIZE
* SEGMENTED

OD = Outside Diameter
F= Outside Diameter (OD) = G = Inside Diameter (ID)
$L=$ Expansion Depth $1-3 / 8^{\prime \prime}$ through 4" OD, 1-5/8" for 5" and 6" OD
All reference dimensions are nominal.

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

$90^{\circ} \mathrm{TY}$ (straight ends)


## Fittings

## When Ordering,

Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

$45^{\circ} \mathrm{YL}$
(one end expanded)

$45^{\circ} \mathrm{YL}$
(three ends expanded)

OD = Outside Diameter
D = Expansion Depth 1-3/8"
through 4" OD, 1-5/8" for
5 " and 6 " OD
$\mathrm{A}=$ Outside Diameter (OD) $=\mathrm{E}$
Inside Diameter (ID)
$F=$ Outside Diameter (OD) = G
Inside Diameter (ID)
L = Expansion Depth 1-3/8"
through 4" OD, 1-5/8" for
$5 "$ and $6 "$ OD
All reference dimensions are nominal.

## Standard $45^{\circ}$ YL's

- 2-1/8" through 14" OD
- Wall Thickness: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- (16 Gauge: 2-1/8" to 4" OD) (14 Gauge: 5" to 8" OD) (12 Gauge: 10" to 14" OD)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

| - 11 GAUGE YL'S AVAILABLE (STRAIGHT ENDS ONLY) <br> - StRAIGHT AND EXPANDED COMBINATIONS AVAILABLE <br> - Straight ends available on all sizes by request |  |  |  |  | F (OD) | H | K | PART NO. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SIzE | GAUGE | A (OD) | B | c |  |  |  |  |
| 2-1/8" | 16 | 2-1/8" | $5{ }^{\prime \prime}$ | 9-3/32" | 2-1/8" | 4-11/16" | 9-1/2" | YL-2151 |
| 2-1/2" $\times 2-1 / 8^{\prime \prime}$ | 16 | 2-1/2" | $5{ }^{\prime \prime}$ | 9-9/32" | 2-1/8" | 4-7/8" | $10 "$ | YL-2551 |
| 2-1/2" | 16 | 2-1/2" | $6{ }^{\prime \prime}$ | 10-5/32" | 2-1/2" | 5-3/16" | $10 "$ | YL-2561 |
| 3" $\times 2-1 / 8{ }^{\prime \prime}$ | 16 | $3{ }^{\prime \prime}$ | $5{ }^{\prime \prime}$ | 9-17/32" | 2-1/8" | 5-1/8" | 10-1/2" | YL-3051 |
| 3" $\times 2-1 / 2$ " | 16 | 3" | $6 "$ | 10-13/32" | 2-1/2" | 5-7/16" | 10-1/2" | YL-3061 |
| $3 "$ | 16 | 3" | 7-1/2" | 11-19/32" | $3 "$ | 5-29/32" | 11-1/2" | YL-3071 |
| $3-1 / 2^{\prime \prime} \times 2-1 / 8^{\prime \prime}$ | 16 | 3-1/2" | $5{ }^{\prime \prime}$ | 9-25/32" | 2-1/8" | 5-3/8" | 11" | YL-3551 |
| $3-1 / 2^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 16 | $3-1 / 2^{\prime \prime}$ | $6 "$ | 10-21/32" | 2-1/2" | 5-11/16" | 11" | YL-3561 |
| $3-1 / 2$ " $\times 3$ " | 16 | $3-1 / 2^{\prime \prime}$ | 7-1/2" | 11-27/32" | $3{ }^{\prime \prime}$ | 6-5/32" | $13 "$ | YL-3571 |
| $3-1 / 2^{\prime \prime}$ | 16 | 3-1/2" | 8-3/4" | 12-31/32" | 3-1/2" | 6-9/16" | 13 " | YL-3581 |
| 4" $\times 2-1 / 8{ }^{\prime \prime}$ | 16 | $4 "$ | $5{ }^{\prime \prime}$ | 10-1/32" | 2-1/8" | 5-5/8" | 12" | YL-4051 |
| 4" X 2-1/2" | 16 | 4" | $6 "$ | 10-29/32" | 2-1/2" | 5-15/16" | 12" | YL-4061 |
| 4" $\times 3$ " | 16 | 4" | 7-1/2" | 12-3/32" | $3{ }^{\prime \prime}$ | 6-13/32" | 12 " | YL-4071 |
| 4"X3-1/2" | 16 | $4 "$ | 8-3/4" | 13-7/32" | 3-1/2" | 6-13/16" | $14 "$ | YL-4081 |
| $4 "$ | 16 | 4" | $10 "$ | 14-11/32" | $4 "$ | 7-1/4" | $14 "$ | YL-4091 |
| 5" X 2-1/8" | 14 | $5{ }^{\prime \prime}$ | $5{ }^{\prime \prime}$ | 10-17/32" | 2-1/8" | 6-1/8" | 13 " | YL-5051 |
| $5{ }^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 14 | 5" | $6 "$ | 11-13/32" | 2-1/2" | 6-7/16" | 13" | YL-5061 |
| $5 " \times 3$ " | 14 | $5{ }^{\text {" }}$ | 7-1/2" | 12-19/32" | $3 "$ | 6-29/32" | 15-1/2" | YL-5071 |
| 5" $\times 3-1 / 2^{\prime \prime}$ | 14 | 5" | 8-3/4" | 13-23/32" | 3-1/2" | 7-5/16" | 15-1/2" | YL-5081 |
| $5{ }^{\prime \prime} \times 4$ " | 14 | $5{ }^{\prime \prime}$ | $10 "$ | 14-27/32" | $4 "$ | 7-3/4" | 15-1/2" | YL-5091 |
| $5 "$ | 14 | $5{ }^{\prime \prime}$ | 12-1/2" | 17-9/16" | $5 "$ | $9{ }^{9}$ | 18-1/2" | YL-5151 |
| $6 " \times 2-1 / 8 "$ | 14 | $6{ }^{\prime \prime}$ | $5{ }^{\prime \prime}$ | 11-1/32" | 2-1/8" | 6-5/8" | 15" | YL-6051 |
| $6^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 14 | $6 "$ | $6{ }^{\prime \prime}$ | 11-29/32" | 2-1/2" | 6-15/16" | $15^{\prime \prime}$ | YL-6061 |
| $6 " \times 3$ " | 14 | $6{ }^{\prime \prime}$ | 7-1/2" | 13-3/32" | 3 " | 7-13/32" | 15" | YL-6071 |
| $6{ }^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | 14 | $6{ }^{\prime \prime}$ | 8-3/4" | 14-7/32" | 3-1/2" | 7-13/16" | $17{ }^{\prime \prime}$ | YL-6081 |
| $6 " \times 4$ " | 14 | $6 "$ | $10 "$ | 15-11/32" | $4 "$ | 8-1/4" | $17^{\prime \prime}$ | YL-6091 |
| $6 " \times 5$ " | 14 | $6{ }^{\prime \prime}$ | 12-1/2" | 18-1/16" | $5{ }^{\prime \prime}$ | 9-1/2" | 21" | YL-6141 |
| $6{ }^{\prime \prime}$ | 14 | $6{ }^{\prime \prime}$ | 15" | 20-25/32" | $6 "$ | 10-25/32" | 21 " | YL-6151 |
| 8" $\times 2-1 / 8{ }^{\prime \prime}$ | 14 | 8" | $5{ }^{\prime \prime}$ | 12-1/32" | 2-1/8" | 7-5/8" | 18" | YL-8051 |
| 8" $\times 2-1 / 2^{\prime \prime}$ | 14 | 8" | $6{ }^{\prime \prime}$ | 12-29/32" | 2-1/2" | 7-15/16" | 18" | YL-8061 |
| $8{ }^{\prime \prime} \times 3$ " | 14 | 8" | 7-1/2" | 14-3/32" | $3{ }^{\prime \prime}$ | 8-13/32" | 18" | YL-8071 |
| 8"X 3-1/2" | 14 | 8" | 8-3/4" | 15-7/32" | 3-1/2" | 8-13/16" | 21 " | YL-8081 |
| $8{ }^{\prime \prime} \times 4$ " | 14 | 8" | $10 "$ | 16-11/32" | $4 "$ | 9-1/4" | 21 " | YL-8091 |
| 8"X5" | 14 | 8" | 12-1/2" | 19-1/16" | $5{ }^{\prime \prime}$ | 10-1/2" | $24 "$ | YL-8141 |
| $8{ }^{\prime \prime} \times 6{ }^{\prime \prime}$ | 14 | 8" | $15 "$ | 21-25/32" | $6 "$ | 11-25/32" | 24" | YL-8151 |
| $8{ }^{\prime \prime}$ | 14 | 8" | $20 "$ | $27{ }^{\prime \prime}$ | $8{ }^{\prime \prime}$ | 14-5/32" | 29" | YL-8161 |
| 10 " X 2-1/8" | 12 | 10" | 5" | 13-1/32" | 2-1/8" | 8-5/8" | 21 " | YL-10051 |

[^1]* SEGMENTED


## Fittings

## Standard $45^{\circ}$ YL's - cont.

- 11 GAUGE YL'S AVAILABLE (STRAIGHT ENDS ONLY)
- STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

| SIZE | GAUGE | A (OD) | B | c | F (OD) | H | K | PART NO. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $10^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 12 | $10 "$ | $6 "$ | 13-29/32" | 2-1/2" | 8-15/16" | $21{ }^{11}$ | YL-10061 |
| 10 " $\times 3$ " | 12 | $10 "$ | 7-1/2" | 15-3/32" | $3 "$ | 9-13/32" | $21 "$ | YL-10071 |
| $10^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | 12 | $10 "$ | 8-3/4" | 16-7/32" | 3-1/2" | 9-13/16" | $24 "$ | YL-10081 |
| 10 " $\times 4$ " | 12 | $10 "$ | $10 "$ | 17-11/32" | $4{ }^{\prime \prime}$ | 10-1/4" | $24 "$ | YL-10091 |
| 10 " $\times 5$ " | 12 | $10^{\prime \prime}$ | 12-1/2" | 20-1/16" | $5 "$ | 11-1/2" | $24 "$ | YL-10141 |
| $10 \mathrm{C} \times 6$ " | 12 | $10 "$ | $15 "$ | 22-3/4" | $6{ }^{\prime \prime}$ | 12-25/32" | $28{ }^{\prime \prime}$ | YL-10151 |
| 10 " X 8" | 12 | $10^{\prime \prime}$ | $20 "$ | 281 | 8" | 15-5/32" | 32 " | YL-10161 |
| 10 | 12 | $10^{\prime \prime}$ | 32 " | 34-11/16" | $10 "$ | 18-5/8" | $36 "$ | YL-10171 |
| $12^{\prime \prime} \times 2-1 / 8{ }^{\prime \prime}$ | 12 | 12 " | $5{ }^{\prime \prime}$ | 14-1/32" | 2-1/8" | 9-5/8" | 24 " | YL-12051 |
| $12^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 12 | 12" | $6{ }^{\prime \prime}$ | 14-29/32" | 2-1/2" | 9-31/32" | $24 "$ | YL-12061 |
| 12 " $\times 3$ " | 12 | 12 " | 7-1/2" | 16-3/32" | $3 "$ | 10-13/32" | $24 "$ | YL-12071 |
| $12^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | 12 | 12 " | 8-3/4" | 17-7/32" | 3-1/2" | 10-13/16" | 27" | YL-12081 |
| 12 ' X 4" | 12 | 12" | $10 "$ | 18-11/32" | $4 "$ | 11-1/4" | $27{ }^{\prime \prime}$ | YL-12091 |
| 12 " $\times 5$ " | 12 | 12" | 12-1/2" | 21-1/16" | $5 "$ | 12-1/2" | $27{ }^{\prime \prime}$ | YL-12141 |
| 12 " $\times 6$ " | 12 | $12^{\prime \prime}$ | $15 "$ | 23-3/4" | $6{ }^{\prime \prime}$ | 13-25/32" | $31{ }^{\prime \prime}$ | YL-12151 |
| 12 " $\times 8$ " | 12 | 12 " | $20 "$ | $29 "$ | 8" | 16-5/32" | $35 "$ | YL-12161 |
| $12^{\prime \prime} \times 10^{\prime \prime}$ | 12 | $12^{\prime \prime}$ | 32 " | 35-11/16" | $10 "$ | 19-5/8" | 39" | YL-12171 |
| 12 " | 12 | $12^{\prime \prime}$ | $36^{\prime \prime}$ | 40-3/4" | 12 " | 21-27/32" | 43 " | YL-12181 |
| $14^{\prime \prime} \times 8$ " | 12 | 14 " | $20 "$ | $30 "$ | 8" | 17-5/32" | 38" | YL-14161 |
| $14^{\prime \prime} \times 10$ | 12 | $14 "$ | 32 " | 36-11/32" | $10 "$ | 20-5/8" | 42 | YL-14171 |
| $14^{\prime \prime} \times 12$ " | 12 | $14 "$ | $36^{\prime *}$ | 41-3/4" | 12 " | 22-27/32" | $46 "$ | YL-14181 |
| $14 "$ | 12 | $14 "$ | 36"* | 45-15/16" | $14 "$ | 24-13/32" | $52 "$ | YL-14191 |

- EXPANDED ENDS STANDARD THROUGH 6" SIZE
* SEGMENTED

OD = Outside Diameter
츤
$\mathrm{F}=$ Outside Diameter (OD) = G = Inside Diameter
L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD
All reference dimensions are nominal.

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

$45^{\circ} \mathrm{YL}$ (one end expanded)

$45^{\circ} \mathrm{YL}$ (straight ends)


## Fittings

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel


Standard Double $90^{\circ}$ TY


Standard Double $45^{\circ}$ YL


Standard Double $\mathbf{9 0}^{\circ} \mathbf{Y}$

OD = Outside Diameter
D = Expansion Depth 1-3/8"
through 4" OD, 1-5/8" for
$5 "$ and $6 " O D$
$\mathrm{A}=$ Outside Diameter (OD) $=\mathrm{E}$
Inside Diameter (ID)
F = Outside Diameter (OD) = G
Inside Diameter (ID)
L = Expansion Depth 1-3/8"
through 4" OD, 1-5/8" for
5" and 6" OD
All reference dimensions are nominal.

## Standard Double Y's

- 2-1/8" through 6" OD
- Wall Thickness: 16, 14, (11 Gauge Available in Straight Ends Only)
- (16 Gauge: 2-1/8" to 4" OD) (14 Gauge: 5" to 6" OD)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel


## Standard Double $90^{\circ}$ TY's

| - 11 gauge y's available (STRAIght ends only) <br> - STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE <br> - STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST |  |  |  |  | F (OD) | H | K | PART NO. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SIzE | GAUGE | A (OD) | B | c |  |  |  |  |
| 2-1/8" | 16 | 2-1/8" | $5^{\prime \prime}$ | 9-5/32" | 2-1/8" | 8-13/16" | 9-1/2" | DTY-215 |
| 2-1/2" | 16 | 2-1/2" | $6{ }^{\prime \prime}$ | 10-1/2" | 2-1/2" | 10-1/32" | 10 | DTY-256 |
| $3{ }^{\prime \prime}$ | 16 | $3{ }^{\prime \prime}$ | 7-1/2" | 12-3/8" | 3" | 11-25/32" | 11-1/2" | DTY-307 |
| 3-1/2" | 16 | 3-1/2" | 8-3/4" | 14-1/8" | 3-1/2" | 13-11/32" | 13 " | DTY-358 |
| $4{ }^{\prime \prime}$ | 16 | $4{ }^{\prime \prime}$ | $10 "$ | 15-7/8" | $4{ }^{\prime \prime}$ | 14-29/32" | 14" | DTY-409 |
| $5{ }^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | 12-1/2" | 19-3/8" | $5{ }^{\prime \prime}$ | 18-5/8" | 18-1/2" | DTY-515 |
| $6{ }^{\prime \prime}$ | 14 | $6^{\prime \prime}$ | $15{ }^{\prime \prime}$ | 22-7/8" | $6{ }^{\prime \prime}$ | 22-11/32" | 21 " | DTY-615 |

- EXPANDED ENDS STANDARD


## Standard Double $45^{\circ}$ YL's

| - 11 GAUGE Y'S AVAILABLE (STRAIGHT ENDS ONLY) <br> - STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE <br> - STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST |  |  |  |  | F (OD) | H | K | PART NO. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SIzE | GAUGE | A (OD) | B | c |  |  |  |  |
| 2-1/8" | 16 | 2-1/8" | $5 "$ | 9-3/32" | 2-1/8" | 4-11/16" | 9-1/2" | DYL-2151 |
| 2-1/2" | 16 | 2-1/2" | $6 "$ | 10-5/32" | 2-1/2" | 5-3/16" | $10 "$ | DYL-2561 |
| 3 " | 16 | $3 "$ | 7-1/2" | 11-19/32" | $3{ }^{\prime \prime}$ | 5-29/32" | 11-1/2" | DYL-3071 |
| 3-1/2" | 16 | 3-1/2" | 8-3/4" | 12-31/32" | 3-1/2" | 6-9/16" | 13 " | DYL-3581 |
| $4 "$ | 16 | $4 "$ | $10 "$ | 14-11/32" | 4" | 7-1/4" | $14 "$ | DYL-4091 |
| $5^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | 12-1/2" | 17-9/16" | $5{ }^{\prime \prime}$ | $9{ }^{\prime \prime}$ | 18-1/2" | DYL-5151 |
| $6 "$ | 14 | $6{ }^{\prime \prime}$ | $15 "$ | 20-25/32" | $6 "$ | 10-15/32" | 21 " | DYL-6151 |

- EXPANDED ENDS STANDARD


## Standard Double $90^{\circ}$ Y's

| - 11 gauge y's available (STRAIght ends only) <br> - STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE <br> - STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REDUEST |  |  |  |  | F (OD) | H | K |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SIzE | GAUGE | A (OD) | B | c |  |  |  | PART NO. |
| 2-1/8" | 16 | 2-1/8" | 5" | 7" | 2-1/8" | 7" | - | DY-215 |
| 2-1/2" | 16 | 2-1/2" | $6{ }^{\prime \prime}$ | $8{ }^{\prime \prime}$ | 2-1/2" | $8{ }^{\prime \prime}$ | - | DY-256 |
| 3" | 16 | $3 "$ | 7-1/2" | 9-1/2" | $3{ }^{\prime \prime}$ | 9-1/2" | - | DY-307 |
| 3-1/2" | 16 | 3-1/2" | 8-3/4" | 10-3/4" | 3-1/2" | 10-3/4" | - | DY-358 |
| $4 "$ | 16 | $4 "$ | $10 "$ | 12" | 4" | 12 " | - | DY-409 |
| $5{ }^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | 12-1/2" | 15-1/8" | $5{ }^{\prime \prime}$ | 15-1/8" | - | DY-515 |
| $6{ }^{\prime \prime}$ | 14 | $6{ }^{\prime \prime}$ | $15^{\prime \prime}$ | 18-1/4" | $6 "$ | 18-1/4" | - | DY-615 |

[^2]
## Fittings

## Standard Reducing Couplings

-2-1/8" through 14" OD

- Wall Thickness: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel
- Carbon
- Stainless
- Aluminum
- Galvanized Steel
- 11 GAUGE AVAILABLE (STRAIGHT ENDS ONLY)
- STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

| SIzE | GAUGE | A (OD) | c | D | E (ID) | F (OD) | G | K | PART NO. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2-1/8" $\times 2$ " | 16 | 2-1/8" | $4 "$ | 1-25/32" | 2"ID | - | 1-1/8" | 2" | RC-212 |
| $2-1 / 2^{\prime \prime} \times 2-1 / 8^{\prime \prime}$ | 16 | 2-1/2" | 4-1/2" | 1-3/4" | 2-1/8" ID | - | 1-3/8 | 1-1/2" | RC-254 |
| 3" $\times 2-1 / 8{ }^{\prime \prime}$ | 16 | $3 "$ | 8-3/4" | 2-1/4" | 2-1/8" ID | - | 1-3/8" | $2{ }^{\prime \prime}$ | RC-3041 |
| 3" $\times 2-1 / 2^{\prime \prime}$ | 16 | $3 "$ | $5{ }^{\prime \prime}$ | $2{ }^{\prime \prime}$ | 2-1/2"ID | - | 1-3/8" | 1-1/2" | RC-304 |
| $3-1 / 2^{\prime \prime} \times 2-1 / 8^{\prime \prime}$ | 16 | 3-1/2" | 11" | 2-1/4" | 2-1/8" ID | - | 1-3/8" | 2 " | RC-3541 |
| $3-1 / 2^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | " 16 | 3-1/2" | 9-1/4" | 2-7/8" | 2-1/2"ID | - | 1-3/8" | 2-7/8" | RC-3542 |
| $3-1 / 2^{\prime \prime} \times 3$ " | 16 | 3-1/2" | 5-1/2" | 2-1/8" | 3"ID | - | 1-3/8" | 2-1/8" | RC-354 |
| $4 " \times 2-1 / 8{ }^{\prime \prime}$ | 16 | $4 "$ | 13-1/2" | 1-5/8" | 2-1/8"ID | - | 1-3/8" | $2 "$ | RC-4041 |
| 4" $\times 2-1 / 2^{\prime \prime}$ | 16 | $4 "$ | 10-1/2" | 2-1/4" | 2-1/2"ID | - | 1-3/8" | $2{ }^{\prime \prime}$ | RC-4042 |
| 4"X3" | 16 | $4{ }^{\prime \prime}$ | 9-1/4" | 2-1/4" | 3"ID | - | 1-3/8" | $2 "$ | RC-4043 |
| 4" $\times 3-1 / 2^{\prime \prime}$ | 16 | $4 "$ | $6{ }^{\prime \prime}$ | 2 " | 3-1/2"ID | - | 1-3/8" | 1-1/2" | RC-404 |
| 5" $\times 2-1 / 8{ }^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | 19-1/4" | 2-1/4" | 2-1/8" ID | - | 1-3/8" | 2-3/4" | RC-5041 |
| $5{ }^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 14 | 5" | 17-1/2" | 2-1/4" | 2-1/2"ID | - | 1-3/8" | 2-3/4" | RC-5042 |
| $5 " \times 3$ " | 14 | $5{ }^{\prime \prime}$ | 15" | 2-1/4" | 3"ID | - | 1-3/8" | 2-3/4" | RC-5043 |
| 5" $\times 3-1 / 2^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | 12-1/2" | 2-1/4" | 3-1/2"ID | - | 1-3/8" | 2-3/4" | RC-5044 |
| 5"X4" | 14 | $5{ }^{\prime \prime}$ | $8{ }^{\prime \prime}$ | 2-1/4" | $4{ }^{4}$ ID | - | 1-3/8" | 1-3/4" | RC-504 |
| $6 " \times 2-1 / 8 "$ | 14 | $6{ }^{\prime \prime}$ | 24-3/4" | 2-1/4" | 2-1/8"ID | - | 1-3/8" | 3-1/4" | RC-6041 |
| $6 " \times 2-1 / 2^{\prime \prime}$ | 14 | $6{ }^{\prime \prime}$ | 23" | 2-1/4" | 2-1/2"ID | - | 1-3/8" | $3-1 / 4 "$ | RC-6042 |
| 6"X3" | 14 | $6 "$ | 20-1/2" | 2-1/4" | 3"ID | - | 1-3/8" | $3-1 / 4 "$ | RC-6043 |
| $6{ }^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | 14 | $6 "$ | $18 "$ | 2-1/4" | 3-1/2"ID | - | 1-3/8" | $3-1 / 4 "$ | RC-6044 |
| 6"X4" | 14 | 6 " | 15-3/4" | 2-1/4" | $4{ }^{\prime \prime}$ ID | - | 1-3/8" | $3-1 / 4 "$ | RC-6045 |
| $6 " \times 5 "$ | 14 | $6{ }^{\prime \prime}$ | $10 "$ | 2-5/8" | $5{ }^{\text {" ID }}$ | - | 1-3/8" | 1-3/4" | RC-604 |
| 8"X4" | 14 | 8" | 26-1/4" | 2 " | 4"ID | - | 1-3/8" | 4-1/4" | RC-8044 |
| 8"X5" | 14 | $8{ }^{\prime \prime}$ | 21-7/8" | 2-5/8" | $5{ }^{\text {" ID }}$ | - | 1-5/8" | 4-1/4" | RC-8045 |
| 8"X6" | 14 | $8{ }^{\prime \prime}$ | 17-1/2" | 3-1/4" | $6{ }^{6}$ ID | - | 1-5/8" | 3-5/8" | RC-804 |
| $10^{\prime \prime} \times 6{ }^{\prime \prime}$ | 12 | $10^{\prime \prime}$ | 28-1/2" | 3-1/4" | $6{ }^{6}$ ID | - | 1-5/8" | 5-1/4" | RC-10046 |
| $10 \mathrm{CX} \times{ }^{\prime \prime}$ | 12 | $10 "$ | 18-1/4" | 2-1/2" | - | 8" OD | N/A | 5-1/4" | RC-1004 |
| $12^{\prime \prime} \times 8{ }^{\prime \prime}$ | 12 | 12" | 29-1/4" | 2-1/2" | - | 8" OD | N/A | 6-1/4" | RC-12048 |
| $12^{\prime \prime} \times 10$ | 12 | $12^{\prime \prime}$ | 19-3/4" | 3-1/4" | - | 10" OD | N/A | $6 "$ | RC-1204 |
| $14^{\prime \prime} \times 10$ | 12 | 14" | $30 "$ | $3 "$ | - | 10" OD | N/A | 7-1/4" | RC-1404 |
| 14 " $\times 12$ " | 12 | $14 "$ | $20 "$ | 4" |  | 12" OD | N/A | 7-114" | RC-1405 |

- EXPANDED ENDS STANDARD THROUGH 6" SIZE (ON SMALL END OF REDUCER)

[^3]

Standard Reducing Coupling (straight end)


Standard Reducing Coupling (expanded end)

## Fittings

## When Ordering,

Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel


Female Adapter


Male Adapter


Male Adapter

FNPT = Female National Pipe Thread
OD = Outside Diameter
MNPT = Male National Pipe Thread
ID = Inside Diameter
All reference dimensions are nominal.

## Standard Adapters

## Female and Male Adapters

- $\mathbf{2 " ~}^{\prime \prime}$ to 12"
- Wall Thickness: 16, 14, 12, 11 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel


## Female Adapters

| -11 Gauge available |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SIzE | GAUGE | A-FNPT | c | F (OD) | PART No. |
| 2" to 2" | 16 | 2 " | $6{ }^{\prime \prime}$ | 2 " | FA-201 |
| 2" to 2-1/8" | 16 | 2 " | $6{ }^{\prime \prime}$ | 2-1/8" | FA-211 |
| 2-1/2" to 2-1/2" | 16 | 2-1/2" | $6{ }^{\prime \prime}$ | 2-1/2" | FA-251 |
| 3" to 3" | 16 | 3 " | $6{ }^{\prime \prime}$ | 3" | FA-301 |
| $3-1 / 2^{\prime \prime}$ to 3-1/2" | 16 | 3-1/2" | $6{ }^{\prime \prime}$ | 3-1/2" | FA-351 |
| 4" to 4" | 16 | 4" | 6-1/2" | $4{ }^{4}$ | FA-401 |
| $5 "$ to 5" | 14 | $5{ }^{\prime \prime}$ | 6-3/4" | $5{ }^{\prime \prime}$ | FA-501 |
| $6 "$ to 6" | 14 | $6 "$ | $7{ }^{\text {7 }}$ | $6{ }^{\prime \prime}$ | FA-601 |
| 8" to 8" | 14 | 8" | $9{ }^{\prime \prime}$ | 8" | FA-801 |
| $10^{\prime \prime}$ to 10" | 12 | 10" | 11" | 10" | FA-1001 |
| $12^{\prime \prime}$ to 12" | 12 | 12 " | 13 " | 12 " | FA-1201 |

## Male Adapters

| -11 gauge available |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SIzE | GAUGE | A-MNPT | c | F (OD) | PART NO. |
| 2" to 2" | 16 | 2 " | $6{ }^{\prime \prime}$ | 2 " | MA-202 |
| 2" to 2-1/8" | 16 | 2 " | $6{ }^{\prime \prime}$ | 2-1/8" | MA-212 |
| 2-1/2" to 2-1/2" | 16 | 2-1/2" | $6{ }^{\prime \prime}$ | 2-1/2" | MA-252 |
| $3 "$ to $3^{\prime \prime}$ | 16 | $3{ }^{\prime \prime}$ | $6{ }^{\prime \prime}$ | $3 "$ | MA-302 |
| $3-1 / 2^{\prime \prime}$ to 3-1/2" | 16 | 3-1/2" | $6^{\prime \prime}$ | 3-1/2" | MA-352 |
| 4" to 4" | 16 | $4{ }^{\prime \prime}$ | $6{ }^{\prime \prime}$ | $4 "$ | MA-402 |
| $5 "$ to 5 " | 14 | 5" | 6-1/2" | $5{ }^{\prime \prime}$ | MA-502 |
| $6 "$ to 6 " | 14 | $6 "$ | $7{ }^{7}$ | $6 "$ | MA-602 |
| $8^{\prime \prime}$ to 8" | 14 | 8" | 8" | 8" | MA-802 |
| 10 " to 10" | 12 | 10" | 8-1/2" | 10" | MA-1002 |
| 12 " to 12" | 12 | 12 " | $9{ }^{\prime \prime}$ | 12 " | MA-1202 |

## Male Adapters

-2-1/8"

- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

| SIZE | A-MNPT | C | D | F (ID) | F (OD) | PART NO. |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $2-1 / 8^{\prime \prime} \times 1-1 / 4^{\prime \prime}$ | $1-1 / 4^{\prime \prime}$ | $5-3 / 4^{\prime \prime}$ | - | - | $2-1 / 8^{\prime \prime}$ | MA-16 |
| $2-1 / 8^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | $1-1 / 2^{\prime \prime}$ | $5-3 / 4^{\prime \prime}$ | - | - | $2-1 / 8^{\prime \prime}$ | MA-17 |
| $2-1 / 8^{\prime \prime} \times 1-1 / 4^{\prime \prime}$ | $1-1 / 4^{\prime \prime}$ | $5-3 / 4^{\prime \prime}$ | $1-1 / 4^{\prime *}$ | $2-1 / 8^{\prime \prime}$ | - | MA-18 |
| $2-1 / 8^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | $1-1 / 2^{\prime \prime}$ | $5-3 / 4^{\prime \prime}$ | $1-1 / 4^{\prime *}$ | $2-1 / 8^{\prime \prime}$ | - | MA-19 |

[^4]
## Fittings

## Standard Adapters - cont.

## Female and Male Adapter Expanded

- ${ }^{2 \prime}$ to 6"
- Wall Thickness: 16, 14, 12 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel


## Female Adapter Expanded

| SIzE | GAUGE | A-FNPT | c | D | E (ID) | PART NO. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2" to 2" | 16 | 2 " | 4" | 1-1/8" | 2 " | FA-203 |
| 2" to 2-1/8" | 16 | 2 " | $6{ }^{\prime \prime}$ | 1-3/8" | 2-1/8" | FA-213 |
| $2-1 / 2^{\prime \prime}$ to $2-1 / 2^{\prime \prime}$ | 16 | 2-1/2" | $5{ }^{\prime \prime}$ | 1-3/8" | 2-1/2" | FA-253 |
| 3 " to 3" | 16 | $3{ }^{\prime \prime}$ | 5-1/4" | 1-3/8" | 3" | FA-303 |
| $3-1 / 2^{\prime \prime}$ to $3-1 / 2^{\prime \prime}$ | 16 | 3-1/2" | 5-1/2" | 1-3/8" | 3-1/2" | FA-353 |
| 4" to 4" | 16 | $4 "$ | 6-1/2" | 1-3/8" | $4{ }^{\prime \prime}$ | FA-403 |
| $5 "$ to $5^{\prime \prime}$ | 14 | $5{ }^{\prime \prime}$ | 6-3/4" | 1-5/8" | $5^{\prime \prime}$ | FA-503 |
| $6 "$ to 6" | 14 | $6 "$ | $7{ }^{\text {7 }}$ | 1-5/8" | $6 "$ | FA-603 |

Male Adapter Expanded

| SIzE | GAUGE | A-MNPT | c | D | E (ID) | PART No. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2" to 2" | 16 | $2 "$ | $4{ }^{\text {" }}$ | 1-1/8" | $2{ }^{\prime \prime}$ | MA-204 |
| 2" to 2-1/8" | 16 | $2 "$ | $4 "$ | 1-3/8" | 2-1/8" | MA-214 |
| 2-1/2" to 2-1/2" | 16 | 2-1/2" | $4 "$ | 1-3/8" | 2-1/2" | MA-254 |
| 3" to 3" | 16 | 3 " | 4-3/4" | 1-3/8" | $3{ }^{\prime \prime}$ | MA-304 |
| $3-1 / 2^{\prime \prime}$ to 3-1/2" | 16 | 3-1/2" | 4-3/4" | 1-3/8" | 3-1/2" | MA-354 |
| 4" to 4" | 16 | $4 "$ | 4-3/4" | 1-3/8" | $4 "$ | MA-404 |
| $5 "$ to 5" | 14 | $5{ }^{\prime \prime}$ | $5{ }^{\prime \prime}$ | 1-5/8" | $5{ }^{\prime \prime}$ | MA-504 |
| $6 "$ to 6" | 14 | $6 "$ | 5-1/4" | 1-5/8" | $6 "$ | MA-604 |

## $90^{\circ}$ Adapter Elbow

- 2-1/8" to $2^{\prime \prime}$
- Available only in Cast Gray Iron, Zinc, Nickel Plated or Cast Aluminum

| SIZE | C | D | E (ID) | H | L-FNPT | PART NO. |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $2-1 / 8^{\prime \prime}$ to $2^{\prime \prime}$ | $2-9 / 16^{\prime \prime}$ | $1-3 / 8^{\prime \prime}$ | $2-1 / 8^{\prime \prime}$ | $1-5 / 8^{\prime \prime}$ | $2^{\prime \prime}$ | AE-211* |

* AVAILABLE ONLY IN CAST GRAY IRON, ZINC, NICKEL PLATED OR CAST ALUMINUM

Adapter Tees

| - 11 GAUGE ADAPTERS AVAILABLE |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SIZE | C | D | E (ID) | H | L-FNPT | PART NO. |
| 2-1/8" to 2" | 4-13/16" | 1-3/8" | 2-1/8" | 1-9/16" | 2 " | AT-212* |
| 2-1/2" to 2" | 6-1/2" | 1-3/8" | 2-1/2" | 2-1/8" | 2" | AT-250 |
| $3^{\prime \prime}$ to 2" | 6-1/2" | 1-3/8" | $3 "$ | 2-3/4" | $2 "$ | AT-302 |
| $3-1 / 2^{\prime \prime}$ to $2^{\prime \prime}$ | 6-7/8" | 1-3/8" | 3-1/2" | 3-7/16" | $2{ }^{\prime \prime}$ | AT-352 |
| 4" to 2" | 6-7/8" | 1-3/8" | $4 "$ | $3-7 / 16{ }^{\prime \prime}$ | $2 "$ | AT-402 |

* AVAILABLE ONLY IN CAST GRAY IRON, ZINC, NICKEL PLATED OR CAST ALUMINUM \& NOT 11 GAUGE


## Fittings

## When Ordering,

Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel


Male Adapter Nipple


Female Reducing Adapter


Female Reducing Adapter Expanded

$45^{\circ}$ Female Adapter Elbow


Expanded Fitting

## Standard Adapters - cont.

## Male Adapter Nipple

-2-1/8"

- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

| SIZE | A-MNPT | C | E (ID) | PART NO. |
| :--- | :--- | :--- | :--- | :--- |
| $2-1 / 8^{\prime \prime}$ | $2^{\prime \prime}$ | $2^{\prime \prime}$ | $2-1 / 8^{\prime \prime}$ | MA-20 |

## Female Reducing Adapter

-2" to 2-1/2"

- Wall Thickness: 16 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

| SIZE | GAUGE | A-FNPT | C | F (OD) | PART NO. |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $2^{\prime \prime}$ to $2-1 / 2^{\prime \prime}$ | 16 | $2^{\prime \prime}$ | $4-1 / 4^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | FA-205 |

## Female Reducing Adapter Expanded

- 2" to 2-1/2"
- Wall Thickness: 16 Gauge

| SIZE | GAUGE | A-FNPT | C | D | E (ID) | PART NO. |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $2^{\prime \prime}$ to $2-1 / 2^{\prime \prime}$ | 16 | $2^{\prime \prime}$ | $4-1 / 4^{\prime \prime}$ | $1-3 / 8^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | FA-206 |

## $45^{\circ}$ Female Adapter Elbow

-2-1/8" to 2-1/2" OD

- Wall Thickness: 16, (11 Gauge Available in Straight Ends Only)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

| SIZE | A (OD) | GAUGE | B | C | D | E (ID) | L-FNPT | PART NO. |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $2-1 / 8^{\prime \prime}$ to $2^{\prime \prime}$ | $2-1 / 8^{\prime \prime}$ | 16 | $5^{\prime \prime}$ | $4-1 / 16^{\prime \prime}$ | $1-3 / 8^{\prime \prime}$ | $2-1 / 8^{\prime \prime}$ | $2^{\prime \prime}$ | AE-2111 |
| $2-1 / 2^{\prime \prime}$ to $2^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | 16 | $6^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $1-3 / 8^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | $2^{\prime \prime}$ | $A E-2511$ |
| $2-1 / 2^{\prime \prime}$ to $2-1 / 2^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | 16 | $6^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $1-3 / 8^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | $A E-2512$ |

## Expanded Fittings

This type of connection enables a straight section of tubing to slip inside the expanded end of the fitting. The two pieces can then be "locked" together by any one of several techniques - brazing, welding, industrial adhesive or shrink sleeve. Not available in 11 gauge material. Joining methods are for use in low pressure (under 15 PSIG) systems. Slotted joining method also available.

[^5]
## Slip Couplings

Can be used for joining any two straight ends of tubing or fittings. The slip coupling is a solid sleeve that fits the OD of the joint which can then be glued, brazed, welded, or covered by a shrink sleeve.
-2-1/8" through 14 " OD

- Wall Thickness: 16, 14, 12 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

| • SLOTTED JOINING METHOD ALSO AVAILABLE |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
| SIZE | $\mathbf{C}$ | ID | GAUGE | PART NO. |
| $2-1 / 8^{\prime \prime}$ | $3 "$ | $2-1 / 8^{\prime \prime}$ | 16 | SC-213 |
| $2-1 / 2^{\prime \prime}$ | $3-1 / 2^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | 16 | SC-253 |
| $3^{\prime \prime}$ | $4^{\prime \prime}$ | $3^{\prime \prime}$ | 16 | SC-303 |
| $3-1 / 2^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $3-1 / 2^{\prime \prime}$ | 16 | SC-353 |
| $4^{\prime \prime}$ | $5^{\prime \prime}$ | $4^{\prime \prime}$ | 16 | SC-403 |
| $5^{\prime \prime}$ | $6^{\prime \prime}$ | $5^{\prime \prime}$ | 14 | SC-503 |
| $6^{\prime \prime}$ | $7 "$ | $6^{\prime \prime}$ | 14 | SC-603* |
| $8^{\prime \prime}$ | $8^{\prime \prime}$ | $8^{\prime \prime}$ | 14 | SC-803 |
| $10 "$ | $10^{\prime \prime}$ | $10^{\prime \prime}$ | 12 | SC-1003 |
| $12^{\prime \prime}$ | $12^{\prime \prime}$ | $12^{\prime \prime}$ | 12 | SC-1203 |
| $14^{\prime \prime}$ | $14^{\prime \prime}$ | $14^{\prime \prime}$ | 12 | SC-1403 |

- JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS
* 6 " GALVANIZED SLIP COUPLING IS 16 GAUGE. ALL OTHER MATERIALS ARE 14 GAUGE


## Shrink Sleeves

A heat shrinkable polyolefin band that literally shrinks and encircles the connection giving it mechanical strength and a positive seal. It can be used in conjunction with a slip coupling or when using expanded fittings. Gluing, brazing and welding operations are eliminated.

| - SLOTTED JOINING METHOD ALSO AVAILABLE |  |  |
| :---: | :---: | :---: |
| FOR TUBE OD SIZE | SLEEVE LENGTH | PART No. |
| 2" -2-1/8" | $4{ }^{\prime \prime}$ | SS-212 |
| 2-1/2" - ${ }^{\prime \prime}$ | $4 "$ | SS-300 |
| 3-1/2" | $4{ }^{\prime \prime}$ | SS-400 |
| $5{ }^{\prime \prime}$ | $4 "$ | SS-500 |
| $6^{\prime \prime}$ | $4{ }^{\prime \prime}$ | SS-600 |
| $8{ }^{\prime \prime}$ | $9{ }^{\prime \prime}$ | SS-800 |
| 10 | 9" | SS-1000 |
| 12 " | $9 "$ | SS-1200 |
| - JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS |  |  |

## Wrapped Sleeve

This kit contains a sheet of black material $18^{\prime \prime}$ wide and a sealing strip. The wrapped sleeve comes in a polyolefin shell with a semicrystalline adhesive.


OD = Outside Diameter
ID = Inside Diameter
PSIG = Pounds per Square Inch Gravity All reference dimensions are nominal.

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel


MAX FLOW TUBING \& FITTINGS

## Methods of Joining

When Ordering,
Please Specify
Type of Material:

- Zinc-Coated (Galvanized)


Instalok ${ }^{\text {TM }}$ Coupling


## Specifications

- 1-1/2" OD to 4-1/2" OD
- $20 \%$ Lower cost than traditional couplings
- 30\% Quicker installation
- Couplings have a unique clamping design that offers unparalleled strength and grip
- Made with Grade 5 stress relieved bolts to ensure a trouble-free installation


## Instalok ${ }^{\text {m }}$ Couplings

- Couplings are made of galvanized steel
- Standard O-ring is black nitrile
- Viton O-rings are also available
- Also offering replacement O-rings, nuts, bolts and clamps

| OD | NPS | O-RING | LENGTH (in.) | PART NO. |
| :---: | :---: | :---: | :---: | :---: |
| 1-1/2" | - | Black | 4 | CP15042B-162 |
| 1-1/2" | - | White | 4 | CP15042W-162 |
| 1-1/2" | - | Black | 6 | CP15062B-16Z |
| 1-1/2" | - | White | 6 | CP15062W-162 |
| 1-3/4" | - | Black | 4 | CP17542B-16Z |
| 1-3/4" | - | White | 4 | CP17542W-16Z |
| 1-3/4" | - | Black | 6 | CP17562B-16Z |
| 1-3/4" | - | White | 6 | CP17562W-16Z |
| 2 " | - | Black | 4 | CP20042B-16Z |
| 2 " | - | White | 4 | CP20042W-16Z |
| 2 " | - | Black | 6 | CP20062B-16Z |
| 2 " | - | White | 6 | CP20062W-16Z |
| 2-1/8" | - | Black | 4 | CP21242B-16Z |
| 2-1/8" | - | White | 4 | CP21242W-16Z |
| 2-1/8" | - | Black | 6 | CP21262B-16Z |
| 2-1/8" | - | White | 6 | CP21262W-16Z |
| 2-1/4" | - | Black | 4 | CP22542B-16Z |
| 2-1/4" | - | White | 4 | CP22542W-16Z |
| 2-1/4" | - | Black | 6 | CP22562B-16Z |
| 2-1/4" | - | White | 6 | CP22562W-16Z |
| 2-3/8" | 2" | Black | 4 | CP237542B-16Z |
| 2-3/8" | 2 " | White | 4 | CP237542W-162 |
| 2-3/8" | 2 " | Black | 6 | CP237562B-16Z |
| 2-3/8" | 2 " | White | 6 | CP237562W-162 |
| 2-3/8" | 2" | Black | 8 | CP237582B-16Z |
| 2-3/8" | 2" | White | 8 | CP237582W-162 |
| 2-1/2" | - | Black | 4 | CP25042B-16Z |
| 2-1/2" | - | White | 4 | CP25042W-16Z |
| 2-1/2" | - | Black | 6 | CP25062B-16Z |
| 2-1/2" | - | White | 6 | CP25062W-16Z |
| 2-1/2" | - | Black | 8 | CP25082B-16Z |
| 2-1/2" | - | White | 8 | CP25082W-16Z |
| 2-7/8" | 2-1/2" | Black | 4 | CP287542B-16Z |
| 2-7/8" | 2-1/2" | White | 4 | CP287542W-16Z |
| 2-7/8" | 2-1/2" | Black | 6 | CP287562B-16Z |
| 2-7/8" | 2-1/2" | White | 6 | CP287562W-162 |
| 2-7/8" | 2-1/2" | Black | 8 | CP287582B-16Z |
| 2-7/8" | 2-1/2" | White | 8 | CP287582W-162 |

## Instalok ${ }^{\text {TM }}$ Couplings - cont.

- Couplings are made of galvanized steel
- Standard O-ring is black nitrile
- Viton O-rings are also available
- Also offering replacement O-rings, nuts, bolts and clamps

| OD | NPS | O-RING | LENGTH (in.) | PART NO. |
| :---: | :---: | :---: | :---: | :---: |
| 3 " | - | Black | 4 | CP30042B-16Z |
| $3 "$ | - | White | 4 | CP30042W-16Z |
| $3{ }^{\prime \prime}$ | - | Black | 6 | CP30062B-16Z |
| $3 "$ | - | White | 6 | CP30062W-16Z |
| $3{ }^{\prime \prime}$ | - | Black | 8 | CP30082B-16Z |
| 3 " | - | White | 8 | CP30082W-16Z |
| $3-1 / 2^{\prime \prime}$ | $3 "$ | Black | 4 | CP35042B-16Z |
| $3-1 / 2$ " | $3{ }^{\prime \prime}$ | White | 4 | CP35042W-16Z |
| $3-1 / 2^{\prime \prime}$ | 3" | Black | 6 | CP35062B-16Z |
| $3-1 / 2$ " | $3{ }^{\prime \prime}$ | White | 6 | CP35062W-16Z |
| $3-1 / 2^{\prime \prime}$ | $3{ }^{\prime \prime}$ | Black | 8 | CP35082B-16Z |
| 3-1/2" | $3 "$ | White | 8 | CP35082W-16Z |
| 4" | 3-1/2" | Black | 4 | CP40042B-16Z |
| 4" | $3-1 / 2$ " | White | 4 | CP40042W-16Z |
| 4" | 3-1/2" | Black | 6 | CP40062B-16Z |
| 4" | $3-1 / 2$ " | White | 6 | CP40062W-16Z |
| 4" | 3-1/2" | Black | 8 | CP40082B-16Z |
| 4" | 3-1/2" | White | 8 | CP40082W-16Z |
| 4-1/2" | 4" | Black | 6 | CP45062B-16Z |
| 4-1/2" | 4" | White | 6 | CP45062W-16Z |
| 4-1/2" | 4 " | Black | 8 | CP45082B-16Z |
| 4-1/2" | 4" | White | 8 | CP45082W-16Z |

When Ordering,
Please Specify
Type of Material:

- Zinc-Coated (Galvanized)


Instalok ${ }^{\text {TM }}$ Coupling


## Specifications

- 1-1/2" OD to 4-1/2" OD
- $20 \%$ Lower cost than traditional couplings
- 30\% Quicker installation
- Couplings have a unique clamping design that offers unparalleled strength and grip
- Made with Grade 5 stress relieved bolts to ensure a trouble-free installation

OD = Outside Diameter
NPS = Nominal Pipe Size
All reference dimensions are nominal.


MAX FLOW

## Methods of Joining

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel


METFLO ${ }^{\circledR}$ Compression Coupling

OD = Outside Diameter
PSIG = Pounds per Square
Inch Gravity
All reference dimensions are nominal.

## METFLO ${ }^{\circledR}$ Compression Couplings - cont.

## "Our own signature coupling"

| OD | NO. BOLT | GASKET | PROTECTOR | COUPLING LENGTH | PART NO. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $5{ }^{\prime \prime}$ | 4 | BLACK | YES | 8 | 50004B11 |
| $6{ }^{\prime \prime}$ | 2 | BLACK | - | 4 | 60002B10 |
| $6{ }^{\prime \prime}$ | 2 | BLACK | YES | 4 | 60002 B 11 |
| $6{ }^{\prime \prime}$ | 3 | BLACK | - | 6 | $60003 \mathrm{B10}$ |
| $6{ }^{\prime \prime}$ | 3 | BLACK | YES | 6 | 60003 B 11 |
| $6^{\prime \prime}$ | 4 | BLACK | - | 8 | 60004 B 10 |
| $6 "$ | 4 | BLACK | YES | 8 | 60004 B 11 |
| $6^{\prime \prime}$ | 5 | BLACK | - | 10 | 60005B10 |
| $6{ }^{\prime \prime}$ | 5 | BLACK | YES | 10 | 60005B11 |
| 8" | 2 | BLACK | - | 6 | 80002B10 |
| 8" | 2 | BLACK | YES | 6 | 80002B11 |
| 8" | 3 | BLACK | - | 8 | $80003 \mathrm{B10}$ |
| 8" | 3 | BLACK | YES | 8 | 80003B11 |
| 8" | 4 | BLACK | - | 10 | $80004 \mathrm{B10}$ |
| 8" | 4 | BLACK | YES | 10 | 80004 B 11 |
| 8" | 5 | BLACK | - | 12 | 80005B10 |
| 8" | 5 | BLACK | YES | 12 | 80005 B 11 |
| 10" | 3 | BLACK | - | 8 | 100003B10 |
| 10 | 3 | BLACK | YES | 8 | 100003 B 11 |
| 10 | 4 | BLACK | - | 10 | 100004 B 10 |
| $10^{\prime \prime}$ | 4 | BLACK | YES | 10 | 100004 B 11 |
| 10 | 5 | BLACK | - | 12 | 100005B10 |
| 10 | 5 | BLACK | YES | 12 | 100005 B 11 |
| 12 " | 3 | BLACK | - | 8 | 120003 B 10 |
| 12 " | 3 | BLACK | YES | 8 | $120003 B 11$ |
| 12 " | 4 | BLACK | - | 10 | 120004 B 10 |
| 12 " | 4 | BLACK | YES | 10 | 120004 B 11 |
| 12 " | 5 | BLACK | - | 12 | 120005 B 10 |
| 12 " | 5 | BLACK | YES | 12 | 120005 B 11 |
| $14{ }^{\prime \prime}$ | 4 | BLACK | - | 10 | $140004 \mathrm{B10}$ |
| 14 " | 4 | BLACK | YES | 10 | 140004 B 11 |
| 14" | 5 | BLACK | - | 12 | 140005B10 |
| $14{ }^{\prime \prime}$ | 5 | BLACK | YES | 12 | 140005B11 |

- FOR COUPLINGS 1-1/4" THROUGH 2-7/8" OD THE BOLT SIZE IS 1/2" X 2"
- FOR COUPLINGS 3" THROUGH 7-1/2" OD THE BOLT SIZE IS 5/8" X 2-1/4"
- FOR COUPLINGS $8^{\prime \prime}$ THROUGH 14" OD THE BOLT SIZE IS $3 / 4^{\prime \prime}$ X $3^{\prime \prime}$
- JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS

OD = Outside Diameter
PSIG = Pounds per Square Inch Gravity.
All reference dimensions are nominal.

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel


METFLO ${ }^{\circledR}$ Compression Coupling

MAX FLOW
TUBING \& FITTINGS

## Methods of Joining

When Ordering,
Please Specify
Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel


Tube Hanger


Tube Nipple


Slip Welding Ring

## Slip Welding Rings

- 8" to 14" OD
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

| SIZE | C | E (ID) | GAUGE | PART NO. |
| :--- | :--- | :--- | :--- | :--- |
| $8 "$ | $3^{\prime \prime}$ | $8^{\prime \prime}$ | 14 | WR-8035 |
| $10 "$ | $3^{\prime \prime}$ | $10 "$ | 12 | WR-10035 |
| $12^{\prime \prime}$ | $3^{\prime \prime}$ | $12^{\prime \prime}$ | 12 | WR-12035 |
| $14 "$ | $3^{\prime \prime}$ | $14^{\prime \prime}$ | 12 | WR-14035 |

## Tube Hangers

- 2-1/8" to $14^{\prime \prime}$ ID
- Wall Thickness: 16 gauge
- Available only in

Galvanized Steel

| SIZE | $\boldsymbol{E}$ (ID) | GAUGE | PART NO. |
| :--- | :--- | :--- | :--- |
| $2-1 / 8^{\prime \prime}$ | $2-1 / 8^{\prime \prime}$ | 16 | TH-212 |
| $2-1 / 2^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | 16 | TH-250 |
| $3^{\prime \prime}$ | $3^{\prime \prime}$ | 16 | TH-300 |
| $3-1 / 2^{\prime \prime}$ | $3-1 / 2^{\prime \prime}$ | 16 | TH-350 |
| 4 " | $4^{\prime \prime}$ | 16 | TH-400 |
| 5 " | $5^{\prime \prime}$ | 16 | TH-500 |
| $6^{\prime \prime}$ | $6^{\prime \prime}$ | 16 | TH-600 |
| $8^{\prime \prime}$ | $8^{\prime \prime}$ | 16 | TH-800 |
| $10 "$ | $10^{\prime \prime}$ | 16 | TH-1000 |
| $12^{\prime \prime}$ | $12^{\prime \prime}$ | 16 | TH-1200 |
| $14^{\prime \prime}$ | $14^{\prime \prime}$ | 16 | TH-1400 |

## Tube Plugs

-2-1/8" to 14" OD/ID

- Wall Thickness: 16, 14, 12 Gauge

| - available in 11 gauge |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| SIzE | A (OD)/(ID) | GAUGE | c | PART NO. |
| 2-1/8" | 2-1/8" OD | 16 | $1-3 / 8{ }^{\prime \prime}$ | TP-210 |
| 2-1/2" | 2-1/2" OD | 16 | 1-3/8" | TP-260 |
| 3" | 3" OD | 16 | 1-3/8" | TP-310 |
| 3-1/2" | 3-1/2" OD | 16 | 1-3/8" | TP-360 |
| $4 "$ | $4 " 00$ | 16 | 1-3/8" | TP-410 |
| $5^{\prime \prime}$ | $5{ }^{\circ} \mathrm{OD}$ | 14 | 1-5/8" | TP-510 |
| $6{ }^{\prime \prime}$ | $6{ }^{\prime \prime} 0 \mathrm{D}$ | 14 | 1-5/8" | TP-610 |
| 8" | $8{ }^{\text {" ID }}$ | 14 | 1-3/4" | TP-810 |
| 10 | 10 ID | 12 | 2 " | TP-1010 |
| 12 " | 12 ID | 12 | 2 " | TP-1210 |
| 14 " | 14 " ID | 12 | 2 " | TP-1410 |

## Tube Nipples

- 2-1/8" to 14 " OD
- Wall Thickness: 16, 14, 12 Gauge

| SIZE | A (OD) | GAUGE | c | PART NO. |
| :---: | :---: | :---: | :---: | :---: |
| 2-1/8" | 2-1/8" | 16 | 2-1/2" | TN-211 |
| 2-1/2" | 2-1/2" | 16 | 2-1/2" | TN-261 |
| 3" | $3{ }^{\prime \prime}$ | 16 | 2-1/2" | TN-311 |
| 3-1/2" | 3-1/2" | 16 | 2-1/2" | TN-361 |
| $4 "$ | $4 "$ | 16 | 2-1/2" | TN-411 |
| $5^{\prime \prime}$ | $5{ }^{\prime \prime}$ | 14 | $3{ }^{\prime \prime}$ | TN-511 |
| $6{ }^{\prime \prime}$ | $6{ }^{\prime \prime}$ | 14 | $3{ }^{\prime \prime}$ | TN-611 |
| 8" | 8" | 14 | $4{ }^{\prime \prime}$ | TN-811 |
| 10" | 10" | 12 | 5" | TN-1011 |
| 12 " | 12 " | 12 | $6{ }^{\prime \prime}$ | TN-1211 |
| 14 " | $14 "$ | 12 | $7{ }^{\prime \prime}$ | TN-1411 |

ID = Inside Diameter
OD = Outside Diameter
All reference dimensions are nominal.

## Inlet Valves

Heavy duty inlet valves provide for a quick connection of the male hose coupling to the vacuum cleaning system. These parts are designed for insertion into a 2" FNPT threaded fitting adapting to a $2-1 / 8^{\prime \prime}$ tube size. Valves have self-closing covers and are available in galvanized and stainless steel, as well as nickel plated models. Escutcheon plates allow for a more attractive wall installation.

The same body is used for all three valves...only the bore varies. IV-150 and IV-200 use a slight taper for hose adapter retention. IV-200-CLIP and IV-180 utilize a clip on the valve lid for retention instead. Hose adapters are constructed of heavy-duty galvanized steel.
Inlet Valves

| BORE | MNPT | PART NO. |  | TYPE | PART NO. |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $1.5^{\prime \prime}$ | $2.0^{\prime \prime}$ | IV-150 |  | Zinc | 10253 |
| $1.8^{\prime \prime}$ | $2.0^{\prime \prime}$ | IV-180 |  | Stainless | 23939 |
| $2.0^{\prime \prime}$ | $2.0^{\prime \prime}$ | IV-200 |  | Nickel | 25079 |
| $2.0^{\prime \prime}$ | $2.0^{\prime \prime}$ | IV-200-CLIP |  |  |  |

Valve Accessories for Installation \& Operation

| HOSE ADAPTER | FOR <br> PORE SIZE | INLET VALVE PART NO. | WRENCH |
| :--- | :--- | :--- | :--- |
| HOSART NO. |  |  |  |
| HA-150 | $1-1 / 2^{\prime \prime}$ ID | IV-150 accepts 1-1/2" OD Hose Adapter | VW-150 |
| HA-180 | $1-1 / 2^{\prime \prime}$ ID | IV-180 accepts 1.8" OD Hose Adapter | VW-180 |
| HA-200 | $2^{\prime \prime}$ ID | IV-200 accepts 2" OD Hose Adapter | VW-180 |
| HA-200-RING | $2^{\prime \prime}$ ID | IV-200-CLIP accepts 2" OD Hose Adapter | VW-180 |



Valve shown in $90^{\circ}$ adapter elbow (Part No. AE-211)


[^6]

Valve shown in tube fitting (Part No. AT-212)


Inlet Valve with escutcheon being tightened into place with installation wrench

FNPT = Female National Pipe Thread MNPT = Male National Pipe Thread

## Accessories


$\mathrm{MRI}=$ Minimum
Rod Insertion
Zinc = Galvanized
Carbon Steel
OD = Outside Diameter All reference dimensions are nominal.

Beam Clamp
with Set Screw and Lock Nut.
3/8" Tapped Hole

Maximum Allowable Load, in top position,
is 500 lbs .; in bottom position, 250 lbs .
"The Cost-Effective Solution When You Don't Need Our Heavy-Duty Beam Clamp (BC-037T)"

## Beam Clamp

Zinc
2 pc
BC-2786
with U-Bolt and $3 / 8^{\prime \prime}$ Hex Nuts included,
for use with Beams up to $3 / 4^{\prime \prime}$ Flanges.
Design Load is 1000 lbs . Use in pairs only

## Installation Components

National Turbine, Inc. gives you everything you need to get your system up and running, all in one complete installation package. If you're searching for a particular installation component, we'll be glad to help you find whatever you're looking for. Our "one-stop-shopping" will help you lower your inventory costs and spend less time looking for parts. And, when it's time for installation, you'll have all the components you need on-the-spot.

| DESCRIPTION | SIzE | MATERIAL | PKGD. | PART NO. |
| :---: | :---: | :---: | :---: | :---: |
| Anchor, Hilti ${ }^{\text {® }}$ | $3 / 8{ }^{\prime \prime} \times 1-9 / 16^{\prime \prime}$ (Length) | Zinc | 50 pc . | ANC-0380 |
| Bolt Anchor, | 3/8" $\times 3-3 / 4$ " (Overall Length) | Zinc | 100 pc. | ANC-0381 |
| Includes Washer and Hex Nut | 1-1/8" Thread Length |  |  |  |
| Features: Comprehensive performance testing in concrete, lightweight concrete, and grout-filled block base materials. Can be installed in a bottomless hole. Anchor size is same as hole size for easy installation. Hilti® Kwik Bolt II Stud Anchor System. |  |  |  |  |
| Hex Head Cap Screw | $3 / 8$ " $\times 1$ " (Length) | Zinc | 50 pc . | HCS-0380 |
| Hex Head Cap Screw <br> "More Length When You Need It" | 3/8" $\times 1-1 / 4$ " (Length) | Zinc | 50 pc . | HCS-0381 |
| Hex Nut | 3/8" | Zinc | 50 pc . | HXN-0380 |
| Flat Washer | 3/8" | Zinc | 50 pc . | FW-0380 |
| Split Lock Washer | 3/8" | Zinc | 50 pc . | LKW-0380 |
| Threaded Rod | $3 / 8^{\prime \prime} \times 6^{\prime}$ (Length) | Zinc | each | ATR-100 |
| Eye Nut, <br> Maximum Allowable Load is 610 lbs . "Works Great With MetFIo Tube Hangers | 3/8" Tapped Hole | Malleable Iron - Plain. |  | EN-0380 |
| Coupler Nut | 3/8" $\times 1-3 / 4^{\prime \prime}$ (Length) | Zinc | each | CN-0380 |
| Beam Clamp <br> with Zinc Set Screw and Lock Nut. Maximum Allowable Load, in top or bottom position, is 550 lbs . | 3/8" Tapped Hole | Malleable Iron - Galv. |  | BC-037T |
| Beam Clamp <br> with Set Screw and Lock Nut. Maximum Allowable Load, in top position is 500 lbs .; in bottom position, 250 lbs . "The Cost-Effective Solution When You D | 3/8" Tapped Hole <br> Don't Need Our Heavy-Duty Bea | Malleable Iron - Plain <br> Clamp (BC- | each <br> 377)" | BC-100 |
| Beam Clamp <br> with U-Bolt and $3 / 8^{\prime \prime}$ Hex Nuts included, for use with Beams up to $3 / 4^{"}$ Flanges. Design Load is 1000 lbs . Use in pairs only |  | Zinc | 2 pc . | BC-2786 |

## Installation Components - cont.

| DESCRIPTION | SIzE | MATERIAL PKGD. PART No. |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Channel Nut, without spring | 3/8" | Zinc | each | CHN-0380 |
| Saddlenut Assembly <br> "Replaces Square Washer Plate and a | annel Nut Combination" | Zinc | 25 | SN-0380 |
| Hanger Rod Stiffener Assembly <br> "Adds Rigidity to all Threaded Rod / S | Channel Combinations where | Zinc Earthqu | each <br> ctivity is | SA-100 <br> Concern" |
| Slotted Strut, 14 Gauge | 13/16"(D) x 1-5/8", $10^{\prime}$ Length | Zinc | each | UN-100 |
| Slotted Strut, 14 Gauge <br> "An Economical Alternative When You | 1-5/8"(D) x 1-5/8", $10^{\prime}$ Length on't Require Our Heavy-Duty Strut | $\begin{aligned} & \text { Zinc } \\ & \text { ut (UN } \end{aligned}$ | each | UN-201 |
| Slotted Strut, 12 Gauge | 1-5/8"(D) x 1-5/8", 10' Length | Zinc | each | UN-202 |
| Strut, 12 Gauge | 9/16" Hole Strut 1-5/8"(D) x 1-5/8", 10' Length | Zinc | each | UN-200 |
| $90^{\circ}$ Strut Bracket | $2 \times 2,9 / 16^{\prime \prime}$ Holes | Zinc | each | BRKT-0900 |
| 90 ${ }^{\circ}$ Strut Bracket | $2 \times 1,9 / 16^{\prime \prime}$ Holes | Zinc | each | BRKT-0901 |
| $45^{\circ}$ Strut Bracket | 9/16" Holes | Zinc | each | BRKT-0450 |
| Square Washer Plate | 7/16" Hole for 3/8" Bolt Size | Zinc | 100 pc. | SQW-0380 |
| Tube Hanger, includes Bolt and Nut | For 1-1/2" OD Tube | Zinc | each | TH-150 |
| Tube Hanger, includes Bolt and Nut | For 2" OD Tube | Zinc | each | TH-200 |
| Tube Hanger, includes Bolt and Nut | For 2-1/8" and 2-1/4" OD Tube | Zinc | each | TH-212 |
| Tube Hanger, includes Bolt and Nut | For 2-1/2" OD Tube | Zinc | each | TH-250 |
| Tube Hanger, includes Bolt and Nut | For 3" OD Tube | Zinc | each | TH-300 |
| Tube Hanger, includes Bolt and Nut | For 3-1/2" OD Tube | Zinc | each | TH-350 |
| Tube Hanger, includes Bolt and Nut | For 4" OD Tube | Zinc | each | TH-400 |
| Tube Hanger, includes Bolt and Nut | For 4-1/2" OD Tube | Zinc | each | TH-450 |
| Tube Hanger, includes Bolt and Nut | For 5" OD Tube | Zinc | each | TH-500 |
| Tube Hanger, includes Bolt and Nut | For 6" OD Tube | Zinc | each | TH-600 |
| Tube Hanger, includes Bolt and Nut | For 8" OD Tube | Zinc | each | TH-800 |
| Tube Hanger, includes Bolt and Nut | For 10" OD Tube | Zinc | each | TH-1000 |
| Tube Hanger, includes Bolt and Nut | For 12" OD Tube | Zinc | each | TH-1200 |
| Tube Hanger, includes Bolt and Nut | For 14" OD Tube | Zinc | each | TH-1400 |


$90^{\circ}$ Strut Bracket 2 holes x 1 hole

$45^{\circ}$ Strut Bracket


Square Washer Plate
Tube Hanger


MAX FLOW TUBING \& FITTINGS

## Accessories



Pipe Clamp


Tube Clamp

Installation Components - cont.

| DESCRIPTION | SIzE | MAT | PKGD. | PART NO. |
| :---: | :---: | :---: | :---: | :---: |
| Pipe Clamp, includes Slotted Hex Head Screw and Nut, Design Load 800 Ibs. | For 1-1/2" Pipe Size | Zinc | 4 pc . | PCL-150 |
| Pipe Clamp, includes Slotted Hex Head Screw and Nut, Design Load 800 lbs . | For 2" Pipe Size | Zinc | 4 pc. | PCL-200 |
| Pipe Clamp, includes Slotted Hex Head Screw and Nut, Design Load 800 Ibs. | For 2-1/2" Pipe Size | Zinc | 4 pc . | PCL-250 |
| Pipe Clamp, includes Slotted Hex Head Screw and Nut, Design Load 800 lbs . | For 3" Pipe Size | Zinc | 4 pc. | TCL-350* |
| Pipe Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 Ibs. | For 3-1/2" Pipe Size | Zinc | 4 pc . | TCL-400* |
| Pipe Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 Ibs. | For 4" Pipe Size | Zinc | 4 pc . | TCL-450* |
| Pipe Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs. | For 5" Pipe Size | Zinc | 4 pc . | PCL-500 |
| Pipe Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs. | For 6" Pipe Size | Zinc | 4 pc. | PCL-600 |
| Pipe Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs. | For 8" Pipe Size | Zinc | 4 pc . | PCL-800** |
| * Tube Clamp also fits this pipe size. <br> ** 2 piece package |  |  |  |  |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 600 lbs . | For 1-1/2" OD Tube | Zinc | 4 pc . | TCL-150 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 800 Ibs. | For 2" OD Tube | Zinc | 4 pc . | TCL-200 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 800 Ibs. | For 2-1/8" OD Tube | Zinc | 4 pc . | TCL-212 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 800 Ibs. | For 2-1/2" OD Tube | Zinc | 4 pc. | TCL-250 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 800 lbs . | For 3" OD Tube | Zinc | 4 pc . | TCL-300 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 800 Ibs. | For 3-1/2" OD Tube | Zinc | 4 pc . | TCL-350 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 Ibs. | For 4" OD Tube | Zinc | 4 pc . | TCL-400 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs. | For 4-1/2" OD Tube | Zinc | 4 pc. | TCL-450 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs. | For 5" OD Tube | Zinc | 4 pc . | TCL-500 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs. | For 6" OD Tube | Zinc | 4 pc . | TCL-600 |
| Tube Clamp, includes Slotted Hex Head Screw and Nut, Design Load 1000 Ibs. | For 8" OD Tube | Zinc | 4 pc . | TCL-800** |

Installation Components - cont.

| DESCRIPTION | SIZE | MATERIAL PKGD. | PART NO. |  |
| :--- | :---: | :---: | :---: | :---: |
| Cable Tie | 23" Length |  |  |  |
| Features: One-piece construction. Easy to use. Permanent lock. Designed to withstand 90 lbs. of force. Richco Brand. |  |  |  |  |
| Cable Tie | 24" Length | Nylon | 50 pc. | TIE-100 |

Features: One-piece construction. Easy to use. Permanent lock. Designed to withstand 60 lbs . of force. Catamount Brand.
"When Our Heavy-Duty Cable Tie (TIE-100) Isn't Necessary"
Cable Tie $\quad$ 14" Length Nylon $100 \mathrm{pc} . \quad$ TIE-200

Features: One-piece construction. Easy to use. Permanent lock. Designed to withstand 25 lbs . of force. Catamount Brand.
"A Light-Duty, Shorter Length Tie"

## Firestop Sealant

4-gallon Bucket
each FSB-100
A non-sag silicone which remains flexible
after curing for simple metal pipe
penetrations and fire-rated joints where
the ability to absorb movement and/or
vibration is required.
Features: Just 1/4" layer provides up to a 3-hour fire rating when backed with 4" of mineral wool. Superior adhesion characteristics. Resistant to smoke and water. Excellent elongation/compression properties. Distributed by Hilti®®.

| Firestop Sealant | 10.5-0z. Tube | each | FST-100 |  |
| :--- | :--- | :--- | :--- | :--- |
| Cleaner | Quart | - | each | 2868 |
| Metal Sealant | Quart Can | - | each | 2084-0T |

An aluminum-colored, medium viscosity,
synthetic rubber sealant with excellent
adhesion to many metal, glass, wood
and other surfaces.
Features: Adheres to metal, wood and glass. Seals metal to glass in windows and doors. Resists weather, water, oil and gasoline. Solids wt. approx. $46 \%$, Flash Point (closed cup) $0^{\circ} \mathrm{F}$, heavy liquid consistency, aluminum color (dry), brush or flow application. Drying time is 24 hours (1/8" dia. bead), service temp. range of $-30^{\circ}$ to $200^{\circ}$ F. 3M Scotch-Seal ${ }^{\text {TM }} 2084$ Metal Sealant repackaged by National Turbine, Inc.


## MAX FLOW

## TUBING \& FITTINGS

National Turbine Corporation
347 Northern Lights Drive • Syracuse, NY 13212
1.888.293.7434 • 315.455.5545 fax
www.nationalturbine.com


[^0]:    - EXPANDED ENDS STANDARD THROUGH $6^{\prime \prime}$ SIZE
    * SEGMENTED

[^1]:    - EXPANDED ENDS STANDARD THROUGH 6 " SIZE

[^2]:    - EXPANDED ENDS STANDARD

[^3]:    OD = Outside Diameter
    ID = Inside Diameter
    All reference dimensions are nominal.
    G = Expansion Depth

[^4]:    * EXPANSION DEPTH

[^5]:    MNPT = Male National Pipe Thread
    ID = Inside Diameter
    FNPT = Female National Pipe Thread
    OD = Outside Diameter
    All reference dimensions are nominal.

[^6]:    Valve with escutcheon and tee fitting. Can also be used with $90^{\circ}$ adapter elbow

