INDUSTRIAL VACUUM COMPONENTS

TUBING, BENDS, FITTINGS & COUPLINGS

MAX FLOW TUBING & FITTINGS

Services

When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

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National Turbine, Inc., an ISO 9001: 2000 Certified Company, is a leading supplier of tubular components for industrial vacuum systems.

TUBING

Our standard catalog items include tube sizes from 2-1/8" through 14" OD in *Carbon, Stainless, Aluminum and Galvanized Steel.* 1-1/2" and 2" OD are available upon request.

Tube Dime	nsions	
16 Gauge	=	.065"
14 Gauge	=	.083"
12 Gauge	=	.109"
11 Gauge	=	.120"

CATALOG PART VARIATIONS

If our standard items don't meet your specific needs, visit our web site at <u>www.metflo.com</u> to request a quote and e-mail CAD drawings or contact us at 800.860.TUBE (8823). Custom tube fabrications are available to meet your exact specifications.

DELIVERY

Fast delivery is available on a wide selection of in-stock METFLO® Tubing, Bends, Couplings, Fittings and Installation Components. We'll also make every effort to meet emergency requirements for non-stock items.

PRICING

All prices are FOB factory, Louisville, Ohio Terms: Net 30 days Prices are in U.S. dollars

Prices and specifications are subject to change without notice, and without obligation. All material is invoiced at the price in effect at time of shipment. All prices and discounts are based on one shipment to one destination. Please see current price list for pricing.

NOTE

Specifications subject to change without notice, without incurring any obligation on our part.

ISO 9001 CERTIFIED

National Turbine, Inc. is ISO 9001: 2000 Certified! This accomplishment was achieved after a two-year planning and implementation process to assure that our customers receive the highest quality products and service possible. ISO-9001: 2000 defines the correct and proper operation of a company in all aspects of quality, from sales to manufacturing and service. An accredited, third party assessor audited National Turbine to verify compliance with all document-ed procedures. National Turbine is in select company with few other central vacuum system manufacturers and fabricated air systems tubing suppliers with ISO certification.

Special Services

INSIDE AND OUTSIDE DIAMETERS POLISHING

Provides smooth ID (180 grit) and OD (150 grit) surfaces. For 2'' - 6'' OD Long Radius Bends and Straights.

CERAMIC LINING

Ceramic lined parts are used successfully in many pneumatic tube systems conveying highly abrasive materials. This ceramic compound helps many companies save money in material loss, production delays, clean-up and labor costs due to frequency of replacing conventional parts

Specifications

- Available in a single coat thickness (range of .006" to .008")
- Available in a double coat thickness (range of .010" to .012")
- All parts are baked to 1545 degrees F.
- On the Welch Hardness Scale, a scale from 1 to 10, this ceramic lining has a rating of 7. Using this measurement, diamond is the hardest with a rating of 10.
- Only carbon or stainless can be lined (no zinc-coated [galvanized] or aluminum).
- The maximum treatable straight length is 12 feet.

CERAMIC COATING

This wear-resistant ceramic material, is applied to the exterior surface of the part and significantly extends its life in systems conveying highly abrasive material. This special exterior coating helps save money, delays in production, and labor costs.

Specifications

- A wear-resistant ceramic compound, approximately 1/2" thick, is applied to the outside of the tube.
- An exterior fiberglass wrap maintains the grip and strength of the ceramic material.
- Once the interior of the tubular part wears through, the abrasion transfers to the ceramic compound.
- This "ceramic jacket" has a MOHS Hardness of 9, with 10 (diamond), the highest rating on the scale.
- Most of our standard catalog items are available with wear-resistant ceramic coatings
- These parts are modified to provide maximum durability at critical points.



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When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

Tubing

When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

Standard Tubing

- 2-1/8" through 14" OD
- Wall Thickness: 16, 14, 12, 11 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

• WE ARE CAPABLE OF PROVIDING 1-1/2" - 14" OD

OD	GAUGE	NOMINAL WALL THICKNESS	CARBON	GALVANIZED STEEL	STAINLESS	ALUMINUM
2-1/8"	16	0.065"	16WT212C	16WT212Z	16WT212S	16ST212A
2-1/8"	11	0.120"	11WT212C	11WT212Z*	11WT212S	11ST212A
2-1/2"	16	0.065"	16WT250C	16WT250Z	16WT250S	16ST250A
2-1/2"	11	0.120"	11WT250C	11WT250Z*	11WT250S	11ST250A
3"	16	0.065"	16WT300C	16WT300Z	16WT300S	16ST300A
3"	11	0.120"	11WT300C	11WT300Z	11WT300S	11ST300A
3-1/2"	16	0.065"	16WT350C	16WT350Z	16WT350S	16ST350A
3-1/2"	11	0.120"	11WT350C	11WT350Z*	11WT350S	11ST350A
4"	16	0.065"	16WT400C	16WT400Z	16WT400S	16ST400A
4"	11	0.120"	11WT400C	11WT400Z	11WT400S	11ST400A
5"	14	0.083"	14WT500C	14WT500Z	14WT500S	14ST500A
5"	11	0.120"	11WT500C	11WT500Z	11WT500S	11ST500A
6"	14	0.083"	14WT600C	14WT600Z	14WT600S	14ST600A
6"	11	0.120"	11WT600C	11WT600Z	11WT600S	11ST600A
8"	14	0.083"	14WT800C	14WT800Z	14WT800S	14ST800A
8"	11	0.120"	11WT800C	11WT800Z	11WT800S	11ST800A
10"	12	0.109"	12WT1000C	12WT1000Z	12WT1000S	12ST1000A†
12"	12	0.109"	12WT1200C	12WT1200Z	12WT1200S	12ST1200A†
14"	12	0.109"	12WT1400C	12WT1400Z	**	**

OUR STANDARD STOCK (UNLESS NOTED) IS 20 FT. LENGTHS, BUT WE WILL CUT TO YOUR SPECIFICATIONS
 ** QUOTATION BASIS
 ** QUOTATION BASIS
 ** GUOTATION BASIS



OD = Outside Diameter

GALV = Galvanized

All reference dimensions are nominal.

Standard Elbows & Bends

Standard Specifications

- Inventories include a wide range of parts:
 - Standard Elbows (2-1/2" times OD)
 - Short Radius Elbows (1-1/2" times OD)
 - Long Radius Bends (over 2-1/2" times OD)
 - Smooth, wrinkle free elbows
 - Wall Thicknesses: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
 - (2-1/8" to 4" OD = 16 Gauge) (5" to 8" OD = 14 Gauge) (10" to 14" OD = 12 Gauge)
 - Materials: Carbon, Stainless, Aluminum, Galvanized Steel

Tube Bending Capabilities

OD (IN.)	CENTER LINE RADIUS (IN.)	GAUGE	WALL THICKNESS (IN.)
1-1/2	1-3/4, 2-1/2, 3, 3-1/4, 4, 6, 7-1/2, 9, 12, 15,	11, 14, 16, 18	.120, .083, .065, .049
	18, 24, 30, 36		
1-5/8	2-1/8, 2-1/2	16	.065
1-3/4	2-1/2, 3, 4, 4-1/2, 6, 8, 9, 12, 15, 18, 24, 30, 36	11, 14, 16	.120, .083, .065
2	2, 2-1/2, 3, 3-1/2, 4, 5, 6, 8, 9, 12, 15, 18, 24,	11, 14, 16, 18, 20	.120, .083, .065, .049, .035
	30, 36, 48		
2-1/8	2-7/8, 3-1/2, 4-1/4, 5, 20, 24, 36	11, 16	.120, .065
2-1/4	2-1/2, 4, 5-1/2, 8, 9, 12, 15, 18, 24, 30, 36, 42	11, 13, 14, 16, 18, 20	.120, .095, .083, .065, .049, .035
2-3/8	2-3/8, 6, 8, 12, 18, 24, 30, 36, 48	16, 18	.065, .049
2-1/2	2-1/2, 3, 3-1/4, 3-3/4, 4, 5, 6, 9, 12, 15, 18, 24,	11, 13, 14, 16	.120, .095, .083, .065, .049
	30, 36, 48		
2-3/4	2-3/4, 3-7/8, 15, 24, 30	11, 14, 16, 18	.120, .083, .065, .049
2-7/8	9, 10, 10-1/2, 12, 24, 30, 36, 48, 60	15, 16	.072, .065
3	3, 4-1/2, 6, 7-1/2, 9, 12, 15, 18, 24, 30, 36, 38, 48, 60	11, 12, 13, 14, 16, 18	.120, .109, .095, .083, .065, .049
3-1/8	6	16	.065
3-1/2	4, 5, 6, 7-1/2, 8, 8-3/4, 9, 12, 13, 15, 18, 24, 30,	11, 14, 15, 16, 18	.120, .083, .072, .065, .049
	36, 48, 60		
4	4, 6, 8, 9, 10, 12, 18, 24, 30, 36, 48, 60	10, 11, 14, 16, 18	.134, .120, .083, .065, .049
4-1/4	60	11, 13, 14	.120, .095, .083
4-1/2	9, 12, 16, 20, 24, 30, 36, 48, 60	11, 14, 16	.120, .083, .065
5	5, 5-1/2, 7-1/2, 12-1/2, 18, 24, 30, 36, 48, 60, 72	10, 11, 14, 16	.134, .120, .083, .065
6	7, 9, 15, 24, 30, 36, 48, 60, 72	10, 11, 14, 16	.134, .120, .083, .065
8	12, 20, 32, 48, 60, 72	11, 14	.120, .083
10	20, 32, 48	11, 12	.120, .109

Pipe Bending Capabilities

		0 1					
NPS	OD	CENTER LINE RADIUS				LE (IN	
(INCHES)	(INCHES)	(INCHES)	5	10	40	80	OTHER
1-1/4	1.660	5, 12, 18	-	-	.140	-	-
1-1/2	1.900	6, 9, 12, 18, 36	-	-	.145	-	.200
2	2.375	2-3/8, 6, 8, 12, 18, 24, 30, 36, 48	.065	.109	.154	.218	.218
2-1/2	2.875	9, 10, 10-1/2, 12, 24, 30, 36, 48, 60	.083	.120	.203	.276	-
3	3.500	4, 5, 6, 7-1/2, 8, 8-3/4, 9, 12, 13, 15, 18, 24, 30, 32, 36, 48, 60	.083	.120	.216	.300	.188
3-1/2	4.000	4, 6, 8, 9, 10, 12, 18, 24, 30, 32, 36, 48, 60	.083	.120	-	.300	-
4	4.500	9, 12, 16, 18, 20, 24, 30, 32, 36, 48, 60	.083	.120	.237	.337	.188, .337
5	5.563	24, 30, 36, 48, 60, 72	-	.134	.258	.375	-
6	6.625	24, 30, 36, 48, 60, 72	-	.134	.280	.432	.188, .250
8	8.625	32, 48, 60, 72	-	.148	.322	-	.188, .250
	·						

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When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel

OD = Outside Diameter NPS = Nominal Pipe Size All reference dimensions are nominal.



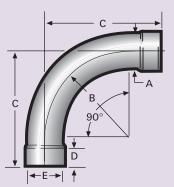
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Standard Elbows & Bends

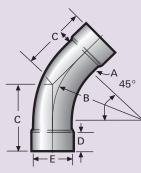
When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized

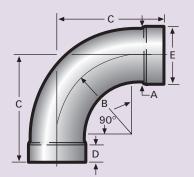
Steel



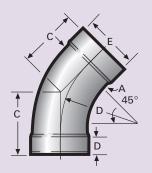
90° Standard Radius Elbow



45° Standard Radius Elbow



90° Short Radius Elbow



45° Short Radius Elbow

Standard Radius Elbows

- 30° AND 60° ELBOWS AVAILABLE
 11 GAUGE ELBOWS AVAILABLE (STRAIGHT ENDS ONLY)
 EXPANDED ENDS STANDARD THROUGH 6" SIZE
 - EXPANDED ONE END AVAILABLE
 - STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

B (CLR)						
D (02.11)	GAUGE	TAN.	С	90° PART NO.	C 4	5° PART NO.
5"	16	2"	7"	EL-212	4-1/16"	EL-211
6"	16	2"	8"	EL-252	4-1/2"	EL-251
7-1/2"	16	2"	9-1/2"	EL-302	5-1/8"	EL-301
8-3/4"	16	2"	10-3/4"	EL-352	5-5/8"	EL-351
10"	16	2"	12"	EL-402	6-1/8"	EL-401
12-1/2"	14	2-5/8"	15-1/8"	EL-502	7-13/16"	EL-501
15"	14	3-1/4"	18-1/4"	EL-602	9-7/16"	EL-601
20"	14	4-1/4"	24-1/4"	EL-802	12-9/16"	EL-801
32"	12	15"	47"	EI-1002*	28-1/4"	EL-1001*
36"	12	6-1/4"	42-1/4"	EL-1202**	21-5/32"	EL-1201**
36"	12	7-1/4"	43-1/4"	EL-1402**	22-5/32"	EL-1401**
	6" 7-1/2" 8-3/4" 10" 12-1/2" 15" 20" 32" 36"	6" 16 7-1/2" 16 8-3/4" 16 10" 16 12-1/2" 14 15" 14 20" 14 32" 12 36" 12	6" 16 2" 6-1/4" 16 2" 7-1/2" 16 2" 8-3/4" 16 2" 10" 16 2" 10" 16 2" 12-1/2" 14 2-5/8" 15" 14 3-1/4" 20" 14 4-1/4" 32" 12 15" 36" 12 6-1/4"	6" 16 2" 8" 7-1/2" 16 2" 9-1/2" 8-3/4" 16 2" 10-3/4" 10" 16 2" 12" 12-1/2" 14 2-5/8" 15-1/8" 15" 14 3-1/4" 18-1/4" 20" 14 4-1/4" 24-1/4" 32" 12 15" 47" 36" 12 6-1/4" 42-1/4"	6" 16 2" 8" EL-252 7-1/2" 16 2" 9-1/2" EL-302 8-3/4" 16 2" 10-3/4" EL-352 10" 16 2" 12" EL-402 12-1/2" 14 2-5/8" 15-1/8" EL-502 15" 14 3-1/4" 18-1/4" EL-602 20" 14 4-1/4" 24-1/4" EL-802 32" 12 15" 47" EL-1002* 36" 12 6-1/4" 42-1/4" EL-1202**	6" 16 2" 8" EL-252 4-1/2" 7-1/2" 16 2" 9-1/2" EL-302 5-1/8" 8-3/4" 16 2" 10-3/4" EL-352 5-5/8" 10" 16 2" 12" EL-402 6-1/8" 12-1/2" 14 2-5/8" 15-1/8" EL-502 7-13/16" 15" 14 3-1/4" 18-1/4" EL-602 9-7/16" 20" 14 4-1/4" 24-1/4" EL-802 12-9/16" 32" 12 15" 47" EL-1002** 28-1/4" 36" 12 6-1/4" 42-1/4" EL-1202** 21-5/32"

EXPANSION DEPTH FOR STANDARD AND SHORT RADIUS ELBOWS: 1-3/8" THROUGH 4" OD AND 1-5/8" FOR 5" AND 6" OD STAINLESS PARTS (10" OR LARGER OD) ARE SEGMENTED STAINLESS PARTS (10 ON EAROSE)
 STAINLESS PARTS ARE SEGMENTED

Short Radius Elbows

- 30° AND 60° ELBOWS AVAILABLE
 11 GAUGE ELBOWS AVAILABLE (STRAIGHT ENDS ONLY)
 EXPANDED ENDS STANDARD THROUGH 6" SIZE
 EXPANDED ONE END AVAILABLE
 STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

A (OD)	B (CLR)	GAUGE	TAN.	с	90° PART NO.	С	45° PART NO.
2-1/8"	3-1/2"	16	2"	5-1/2"	SR-212	3-7/16"	SR-211
2-1/2"	4"	16	2"	6"	SR-252	3-21/32"	SR-251
3"	4-1/2"	16	2"	6-1/2"	SR-342	3-7/8"	SR-341
3-1/2"	5"	16	2"	7"	SR-352	4-1/16"	SR-351
4"	6"	16	2"	8"	SR-442	4-1/2"	SR-441
5"	7-1/2"	14	2-5/8"	10-1/8"	SR-542	5-23/32"	SR-541
6"	9"	14	3-1/4"	12-1/4"	SR-642	6-31/32"	SR-641
8"	12"	14	4-1/4"	16-1/4"	SR-842	9-7/32"	SR-841

OD = Outside Diameter

- CLR = Center Line Radius
- TAN = Tangent Length KEY
 - D = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD
 - E = Inside Diameter (ID) = A Outside Diameter (OD)
 - All reference dimensions are nominal.

Standard Elbows & Bends

Standard Long Radius Bends

• EXPANDED ENDS AVAILABLE UPON REQUEST, EXCEPT ON 8" AND 10" BENDS & ALL 11 GAUGE BENDS

A (OD)	B (CLR)	GAUGE	С	90° PART NO.	С	45° PART NO
2-1/8"	24"	16	30"	16-212242	15-15/16"	16-212241
2-1/8"	24"	11	30"	11-212242	15-15/16"	11-212241
2-1/8"	36"	16	42"	16-212362	20-15/16"	16-212361
2-1/8"	36"	11	42"	11-212362	20-15/16"	11-212361
2-1/2"	24"	16	30"	16-250242	15-15/16"	16-250241
2-1/2"	24"	11	30"	11-250242	15-15/16"	11-250241
2-1/2"	36"	16	42"	16-250362	20-15/16"	16-250361
2-1/2"	36"	11	42"	11-250362	20-15/16"	11-250361
3"	24"	16	30"	16-300242	15-15/16"	16-300241
3"	24"	11	30"	11-300242	15-15/16"	11-300241
3"	30"	16	36"	16-300302	18-7/16"	16-300301
3"	30"	11	36"	11-300302	18-7/16"	11-300301
3"	36"	16	42"	16-300362	20-15/16"	16-300361
3"	36"	11	42"	11-300362	20-15/16"	11-300361
3"	38"	16	44"	16-300382	21-3/4"	16-300381
3"	38"	11	44"	11-300382	21-3/4"	11-300381
3"	48"	16	54"	16-300482	25-7/8"	16-300481
3"	48"	11	54"	11-300482	25-7/8"	11-300481
3-1/2"	30"	16	37"	16-350302	19-7/16"	16-350301
3-1/2"	30"	10	37"	11-350302	19-7/16"	11-350301
3-1/2"	36"	16	43"	16-350362	21-15/16"	16-350361
3-1/2"	36"	10	43"	11-350362	21-15/16"	11-350361
3-1/2"	48"	16	43 55"	16-350482	26-7/8"	16-350481
3-1/2"	40 48"	10	55"	11-350482	26-7/8"	11-350481
4"	24"	16	32"	16-400242	17-15/16"	16-400241
4 4"	24"	10	32"	11-400242	17-15/16"	11-400241
4"	30"	16	38"	16-400302	20-7/16"	16-400301
4 4"	30"	10	38"	11-400302	20-7/16"	11-400301
4"	36"	16	44"	16-400362	22-15/16"	16-400361
4 4"	36"	10	44"	11-400362	22-15/16"	11-400361
4 4"	48"	16	56"	16-400482	27-7/8"	16-400301
4 4"	40 48"	10	56"	11-400482		10-400481
4 4"	40 60"	16	68"	16-400602	27-7/8" 32-7/8"	16-400401
	60"					
4" 5"	30"	11 14	68" 40"	11-400602	32-7/8"	11-400601
ວ 5"	30"			14-500302	22-7/16" 22-7/16"	14-500301
		11	40"	11-500302		11-500301
5"	48"	14	58"	14-500482	29-7/8"	14-500481
5" 6"	48"	11	58" 42"	11-500482	29-7/8"	11-500481
6"	30" 30"	14	4Z 42"	14-600302	24-7/16"	14-600301
		11		11-600302	24-7/16"	11-600301
6" c"	48"	14	60" 60"	14-600482	31-7/8"	14-600481
6" c"	48"	11	60"	11-600482	31-7/8"	11-600481
6"	60"	14	72"	14-600602	36-7/8"	14-600601
6"	60"	11	72"	11-600602	36-7/8"	11-600601
8"	32"	14	48"	14-800322	25-1/4"	14-800321
8"	32"	11	48"	11-800322	25-1/4"	11-800321
8"	48"	14	64"	14-800482	31-7/8"	14-800481
8"	48"	11	64"	11-800482	31-7/8"	11-800481
10"	48"	12	70"	12-1000482*	41-7/8	12-1000481

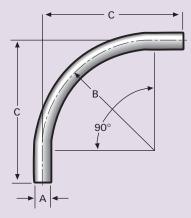
NOMINAL STANDARD TANGENT IS TWO TIMES TUBE OD, 6" MINIMUM
 ALL STANDARD BENDS HAVE STRAIGHT ENDS
 NOMINAL STANDARD TANGENT FOR 10" BEND IS 22"
 * STAINLESS PARTS ARE SEGMENTED

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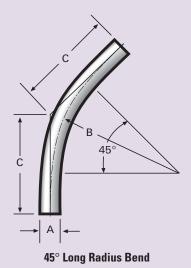


Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel



^{90°} Long Radius Bend



OD = Outside Diameter CLR = Center Line Radius KΕΥ C = Center to end

All reference dimensions are nominal.

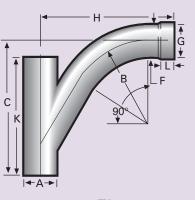


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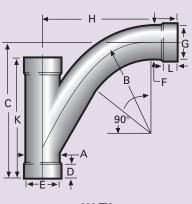
Fittings

When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized
- Steel



90° TY (one end expanded)



90° TY (three ends expanded)

- OD = Outside Diameter D = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD A = Outside Diameter (OD) = E
- F = Outside Diameter (OD) = G Inside Diameter (ID)

through 4" OD, 1-5/8" for 5" and 6" OD

Inside Diameter (ID)

L = Expansion Depth 1-3/8"

All reference dimensions are nominal.

Standard 90° TY's

- 2-1/8" through 14" OD
 - Wall Thickness: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- (16 Gauge: 2-1/8" to 4" OD) (14 Gauge: 5" to 8" OD) (12 Gauge: 10" to 14" OD)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

• 11 GAUGE TY'S AVAILABLE (STRAIGHT ENDS ONLY) • STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE

-	CTD ALOUT	FNIDC	A1/A11 A1	DI E ONI	ALL C	NITEC DV	DEGUIECT
•	STRAIGHT	ENDS	AVAILA	BLE UN	ALL 3	DIZE2 BY	REQUEST

SIZE	GAUGE	A (OD)	В	С	F (OD)	н	К	PART NO
2-1/8"	16	2-1/8"	5"	9-5/32"	2-1/8"	8-13/16"	9-1/2"	TY-215
2-1/2" x 2-1/8"	16	2-1/2"	5"	9-11/32"	2-1/8"	9"	10"	TY-255
2-1/2"	16	2-1/2"	6"	10-1/2"	2-1/2"	10-1/32"	10"	TY-256
3" x 2-1/8"	16	3"	5"	9-19/32"	2-1/8"	9-1/4"	10-1/2"	TY-305
3" x 2-1/2"	16	3"	6"	10-3/4"	2-1/2"	10-9/32"	10-1/2"	TY-306
3"	16	3"	7-1/2"	12-3/8"	3"	11-25/32"	11-1/2"	TY-307
3-1/2" x 2-1/8"	16	3-1/2"	5"	9-27/32"	2-1/8"	9-1/2"	11"	TY-355
3-1/2" x 2-1/2"	16	3-1/2"	6"	11"	2-1/2"	10-17/32"	11"	TY-356
3-1/2" x 3"	16	3-1/2"	7-1/2"	12-5/8"	3"	12-1/32"	13"	TY-357
3-1/2"	16	3-1/2"	8-3/4"	14-1/8"	3-1/2"	13-11/32"	13"	TY-358
4" x 2-1/8"	16	4"	5"	10-3/32"	2-1/8"	9-3/4"	12"	TY-405
4" x 2-1/2"	16	4"	6"	11-1/4"	2-1/2"	10-25/32"	12"	TY-406
4" x 3"	16	4"	7-1/2"	12-7/8"	3"	12-9/32"	12"	TY-407
4" x 3-1/2"	16	4"	8-3/4"	14-3/8"	3-1/2"	13-19/32"	14"	TY-408
4"	16	4"	10"	15-7/8"	4"	14-29/32"	14"	TY-409
5" x 2-1/8"	14	5"	5"	10-19/32"	2-1/8"	10-1/4"	13"	TY-505
5" x 2-1/2"	14	5"	6"	11-3/4"	2-1/2"	11-9/32"	13"	TY-506
5" x 3"	14	5"	7-1/2"	13-3/8"	3"	12-25/32"	15-1/2"	TY-507
5" x 3-1/2"	14	5"	8-3/4"	14-7/8"	3-1/2"	14-3/32"	15-1/2"	TY-508
5" x 4"	14	5"	10"	16-3/8"	4"	15-13/32"	15-1/2"	TY-509
5"	14	5"	12-1/2"	19-3/8"	5"	18-5/8"	18-1/2"	TY-515
6" x 2-1/8"	14	6"	5"	11-3/32"	2-1/8"	10-3/4"	15"	TY-605
6" x 2-1/2"	14	6"	6"	12-1/4"	2-1/2"	11-25/32"	15"	TY-606
6" x 3"	14	6"	7-1/2"	13-7/8"	3"	13-9/32"	15"	TY-607
6" x 3-1/2"	14	6"	8-3/4"	15-3/8"	3-1/2"	14-19/32"	17"	TY-608
6" x 4"	14	6"	10"	16-7/8"	4"	15-29/32"	17"	TY-609
6" x 5"	14	6"	12-1/2"	19-7/8"	5"	19-1/8"	21"	TY-614
6"	14	6"	15"	22-7/8"	6"	22-11/32"	21"	TY-615
8" x 2-1/8"	14	8"	5"	12-3/32"	2-1/8"	11-3/4"	18"	TY-805
8" x 2-1/2"	14	8"	6"	13-1/4"	2-1/2"	12-25/32"	18"	TY-806
8" x 3"	14	8"	7-1/2"	14-7/8"	3"	14-9/32"	18"	TY-807
8" x 3-1/2"	14	8"	8-3/4"	16-3/8"	3-1/2"	15-19/32"	21"	TY-808
8" x 4"	14	8"	10"	17-7/8"	4"	16-29/32"	21"	TY-809
8" x 5"	14	8"	12-1/2"	20-7/8"	5"	20-1/8"	24"	TY-814
8" x 6"	14	8"	15"	23-7/8"	6"	23-11/32"	24"	TY-815
8"	14	8"	20"	29-7/8"	8"	29-17/32"	29"	TY-816
10" x 2-1/8"	12	10"	5"	13-3/32"	2-1/8"	12-3/4"	21"	TY-100

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Standard 90 $^{\circ}$ TY's - cont.

11 GAUGE TY'S AVAILABLE (STRAIGHT ENDS ONLY)
 STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
 STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

STRAIGHTE	NDS AVAILA	IBLE UN ALL	SIZES DT NE	10231					
SIZE	GAUGE	A (OD)	В	С	F (OD)	н	к	PART NO.	
10" x 2-1/2"	12	10"	6"	14-1/4"	2-1/2"	13-25/32"	21"	TY-1006	
10" x 3"	12	10"	7-1/2"	15-7/8"	3"	15-9/32"	21"	TY-1007	
10" x 3-1/2"	12	10"	8-3/4"	17-3/8"	3-1/2"	16-17/32"	24"	TY-1008	
10" x 4"	12	10"	10"	18-7/8"	4"	17-29/32"	24"	TY-1009	
10" x 5"	12	10"	12-1/2"	21-7/8"	5"	21-1/8"	24"	TY-1014	
10" x 6"	12	10"	15"	24-7/8"	6"	24-11/32"	28"	TY-1015	
10" x 8"	12	10"	20"	30-7/8"	8"	30-17/32"	32"	TY-1016	
10"	12	10"	32"	40-3/8"	10"	42-25/32"	36"	TY-1017	
12" x 2-1/8"	12	12"	5"	14-3/32"	2-1/8"	13-3/4"	24"	TY-1205	
12" x 2-1/2"	12	12"	6"	15-1/4"	2-1/2"	14-25/32"	24"	TY-1206	
12" x 3"	12	12"	7-1/2"	16-7/8"	3"	16-9/32"	24"	TY-1207	
12" x 3-1/2"	12	12"	8-3/4"	18-3/8"	3-1/2"	17-19/32"	27"	TY-1208	
12" x 4"	12	12"	10"	19-7/8"	4"	18-29/32"	27"	TY-1209	
12" x 5"	12	12"	12-1/2"	22-7/8"	5"	22-1/8"	27"	TY-1214	
12" x 6"	12	12"	15"	25-7/8"	6"	25-11/32"	31"	TY-1215	
12" x 8"	12	12"	20"	31-7/8"	8"	31-17/32"	35"	TY-1216	
12" x 10"	12	12"	32"	41-3/8"	10"	43-25/32"	39"	TY-1217	
12"	12	12"	36"*	46-7/8"	12"	49-1/8"	43"	TY-1218	
14" x 8"	12	14"	20"	32-7/8"	8"	32-17/23"	38"	TY-1416	
14" x 10"	12	14"	32"	42-3/8"	10"	44-25/32"	42"	TY-1417	
14" x 12"	12	14"	36"*	47-7/8"	12"	50-1/8"	46"	TY-1418	
14"	12	14"	36"*	51-3/8"	14"	50-3/4"	52"	TY-1419	

• EXPANDED ENDS STANDARD THROUGH 6" SIZE * SEGMENTED

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OD = Outside Diameter

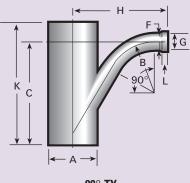
- F = Outside Diameter (OD) = G = Inside Diameter (ID)
- L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD

All reference dimensions are nominal.

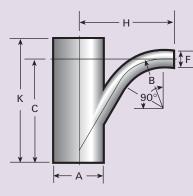
Fittings

When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized
- Steel



90° TY (one end expanded)



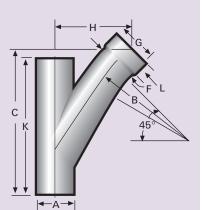
90° TY (straight ends)



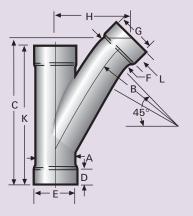
Fittings

When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized
- Steel



45° YL (one end expanded)



 $45^\circ~\text{YL}$ (three ends expanded)

OD = Outside Diameter D = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD A = Outside Diameter (OD) = E

Inside Diameter (ID)

F = Outside Diameter (OD) = G Inside Diameter (ID)

L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD

All reference dimensions are nominal.

Standard 45 $^{\circ}$ YL's

- 2-1/8" through 14" OD
- Wall Thickness: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- (16 Gauge: 2-1/8" to 4" OD) (14 Gauge: 5" to 8" OD) (12 Gauge: 10" to 14" OD)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

11 GAUGE YL'S AVAILABLE (STRAIGHT ENDS ONLY)
 STRAIGHT AND EXPANDED COMPLIANTIONS AVAILATION

STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
 STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZE C	GAUGE	A (OD)	В	С	F (OD)	н	К	PART NO
2-1/8"	16	2-1/8"	5"	9-3/32"	2-1/8"	4-11/16"	9-1/2"	YL-2151
2-1/2" X 2-1/8"	16	2-1/2"	5"	9-9/32"	2-1/8"	4-7/8"	10"	YL-2551
2-1/2"	16	2-1/2"	6"	10-5/32"	2-1/2"	5-3/16"	10"	YL-2561
3" X 2-1/8"	16	3"	5"	9-17/32"	2-1/8"	5-1/8"	10-1/2"	YL-3051
3" X 2-1/2"	16	3"	6"	10-13/32"	2-1/2"	5-7/16"	10-1/2"	YL-3061
3"	16	3"	7-1/2"	11-19/32"	3"	5-29/32"	11-1/2"	YL-3071
3-1/2" X 2-1/8"	16	3-1/2"	5"	9-25/32"	2-1/8"	5-3/8"	11"	YL-3551
3-1/2" X 2-1/2"	16	3-1/2"	6"	10-21/32"	2-1/2"	5-11/16"	11"	YL-3561
3-1/2" X 3"	16	3-1/2"	7-1/2"	11-27/32"	3"	6-5/32"	13"	YL-3571
3-1/2"	16	3-1/2"	8-3/4"	12-31/32"	3-1/2"	6-9/16"	13"	YL-3581
4" X 2-1/8"	16	4"	5"	10-1/32"	2-1/8"	5-5/8"	12"	YL-4051
4" X 2-1/2"	16	4"	6"	10-29/32"	2-1/2"	5-15/16"	12"	YL-4061
4" X 3"	16	4"	7-1/2"	12-3/32"	3"	6-13/32"	12"	YL-4071
4" X 3-1/2"	16	4"	8-3/4"	13-7/32"	3-1/2"	6-13/16"	14"	YL-4081
4"	16	4"	10"	14-11/32"	4"	7-1/4"	14"	YL-4091
5" X 2-1/8"	14	5"	5"	10-17/32"	2-1/8"	6-1/8"	13"	YL-5051
5" X 2-1/2"	14	5"	6"	11-13/32"	2-1/2"	6-7/16"	13"	YL-5061
5" X 3"	14	5"	7-1/2"	12-19/32"	3"	6-29/32"	15-1/2"	YL-5071
5" X 3-1/2"	14	5"	8-3/4"	13-23/32"	3-1/2"	7-5/16"	15-1/2"	YL-5081
5" X 4"	14	5"	10"	14-27/32"	4"	7-3/4"	15-1/2"	YL-5091
5"	14	5"	12-1/2"	17-9/16"	5"	9"	18-1/2"	YL-5151
6" X 2-1/8"	14	6"	5"	11-1/32"	2-1/8"	6-5/8"	15"	YL-6051
6" X 2-1/2"	14	6"	6"	11-29/32"	2-1/2"	6-15/16"	15"	YL-6061
6" X 3"	14	6"	7-1/2"	13-3/32"	3"	7-13/32"	15"	YL-6071
6" X 3-1/2"	14	6"	8-3/4"	14-7/32"	3-1/2"	7-13/16"	17"	YL-6081
6" X 4"	14	6"	10"	15-11/32"	4"	8-1/4"	17"	YL-6091
6" X 5"	14	6"	12-1/2"	18-1/16"	5"	9-1/2"	21"	YL-6141
6"	14	6"	15"	20-25/32"	6"	10-25/32"	21"	YL-6151
8" X 2-1/8"	14	8"	5"	12-1/32"	2-1/8"	7-5/8"	18"	YL-8051
8" X 2-1/2"	14	8"	6"	12-29/32"	2-1/2"	7-15/16"	18"	YL-8061
8" X 3"	14	8"	7-1/2"	14-3/32"	3"	8-13/32"	18"	YL-8071
8" X 3-1/2"	14	8"	8-3/4"	15-7/32"	3-1/2"	8-13/16"	21"	YL-8081
8" X 4"	14	8"	10"	16-11/32"	4"	9-1/4"	21"	YL-8091
8" X 5"	14	8"	12-1/2"	19-1/16"	5"	10-1/2"	24"	YL-8141
8" X 6"	14	8"	15"	21-25/32"	6"	11-25/32"	24"	YL-8151
8"	14	8"	20"	27"	8"	14-5/32"	29"	YL-8161
10" X 2-1/8"	12	10"	5"	13-1/32"	2-1/8"	8-5/8"	21"	YL-1005

Can't Find What You Need? Call Us! Catalog Part Variations Available Upon Request.

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Standard 45° YL's - cont.

11 GAUGE YL'S AVAILABLE (STRAIGHT ENDS ONLY)
 STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE
 STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

STRAIGHT E	NDS AVAILAE	SLE UN ALL	SIZES BY REU	IUEST					
SIZE	GAUGE	A (OD)	В	С	F (OD)	н	к	PART NO.	
10" X 2-1/2"	12	10"	6"	13-29/32"	2-1/2"	8-15/16"	21"	YL-10061	
10" X 3"	12	10"	7-1/2"	15-3/32"	3"	9-13/32"	21"	YL-10071	
10" X 3-1/2"	12	10"	8-3/4"	16-7/32"	3-1/2"	9-13/16"	24"	YL-10081	
10" X 4"	12	10"	10"	17-11/32"	4"	10-1/4"	24"	YL-10091	
10" X 5"	12	10"	12-1/2"	20-1/16"	5"	11-1/2"	24"	YL-10141	
10" X 6"	12	10"	15"	22-3/4"	6"	12-25/32"	28"	YL-10151	
10" X 8"	12	10"	20"	28"	8"	15-5/32"	32"	YL-10161	
10"	12	10"	32"	34-11/16"	10"	18-5/8"	36"	YL-10171	
12" X 2-1/8"	12	12"	5"	14-1/32"	2-1/8"	9-5/8"	24"	YL-12051	
12" X 2-1/2"	12	12"	6"	14-29/32"	2-1/2"	9-31/32"	24"	YL-12061	
12" X 3"	12	12"	7-1/2"	16-3/32"	3"	10-13/32"	24"	YL-12071	
12" X 3-1/2"	12	12"	8-3/4"	17-7/32"	3-1/2"	10-13/16"	27"	YL-12081	
12" X 4"	12	12"	10"	18-11/32"	4"	11-1/4"	27"	YL-12091	
12" X 5"	12	12"	12-1/2"	21-1/16"	5"	12-1/2"	27"	YL-12141	
12" X 6"	12	12"	15"	23-3/4"	6"	13-25/32"	31"	YL-12151	
12" X 8"	12	12"	20"	29"	8"	16-5/32"	35"	YL-12161	
12" X 10"	12	12"	32"	35-11/16"	10"	19-5/8"	39"	YL-12171	
12"	12	12"	36"*	40-3/4"	12"	21-27/32"	43"	YL-12181	
14" X 8"	12	14"	20"	30"	8"	17-5/32"	38"	YL-14161	
14" X 10"	12	14"	32"	36-11/32"	10"	20-5/8"	42"	YL-14171	
14" X 12"	12	14"	36"*	41-3/4"	12"	22-27/32"	46"	YL-14181	
14"	12	14"	36"*	45-15/16"	14"	24-13/32"	52"	YL-14191	

• EXPANDED ENDS STANDARD THROUGH 6" SIZE * SEGMENTED

OD = Outside Diameter

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F = Outside Diameter (OD) = G = Inside Diameter

L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD

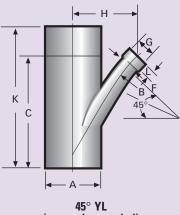
All reference dimensions are nominal.

Fittings

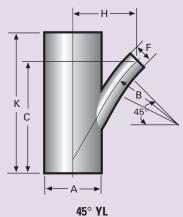
When Ordering, Please Specify Type of Material:

• Carbon

- Stainless
- Aluminum
- Galvanized Steel



(one end expanded)



(straight ends)



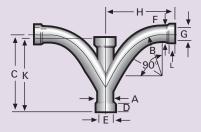
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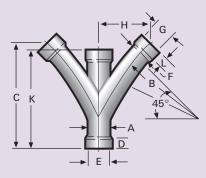
Fittings

When Ordering, Please Specify Type of Material:

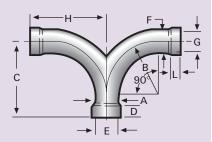
- Carbon
- Stainless
- Aluminum
- Galvanized
- Steel



Standard Double 90° TY



Standard Double 45° YL



Standard Double 90° Y

OD = Outside Diameter D = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD

A = Outside Diameter (OD) = E Inside Diameter (ID)

F = Outside Diameter (OD) = G Inside Diameter (ID)

L = Expansion Depth 1-3/8" through 4" OD, 1-5/8" for 5" and 6" OD

All reference dimensions are nominal.

Standard Double Y's

- 2-1/8" through 6" OD
- Wall Thickness: 16, 14, (11 Gauge Available in Straight Ends Only)
- (16 Gauge: 2-1/8" to 4" OD) (14 Gauge: 5" to 6" OD)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

Standard Double 90° TY's

• 11 GAUGE Y'S AVAILABLE (STRAIGHT ENDS ONLY) • STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE

 STRAI 	GHT ENDS AVA	ILABLE ON AL	L SIZES BY RE	QUEST				
SIZE	GAUGE	A (OD)	В	С	F (OD)	н	К	PART NO.
2-1/8"	16	2-1/8"	5"	9-5/32"	2-1/8"	8-13/16"	9-1/2"	DTY-215
2-1/2"	16	2-1/2"	6"	10-1/2"	2-1/2"	10-1/32"	10"	DTY-256
3"	16	3"	7-1/2"	12-3/8"	3"	11-25/32"	11-1/2"	DTY-307
3-1/2"	16	3-1/2"	8-3/4"	14-1/8"	3-1/2"	13-11/32"	13"	DTY-358
4"	16	4"	10"	15-7/8"	4"	14-29/32"	14"	DTY-409
5"	14	5"	12-1/2"	19-3/8"	5"	18-5/8"	18-1/2"	DTY-515
6"	14	6"	15"	22-7/8"	6"	22-11/32"	21"	DTY-615

EXPANDED ENDS STANDARD

Standard Double 45° YL's

- 11 GAUGE Y'S AVAILABLE (STRAIGHT ENDS ONLY) STRAIGHT AND EXPANDED COMBINATIONS AVAIL

• STRAI	GHT ENDS AVA	ILABLE ON AL	L SIZES BY RE	DUEST				
SIZE	GAUGE	A (OD)	В	С	F (OD)	н	к	PART NO.
2-1/8"	16	2-1/8"	5"	9-3/32"	2-1/8"	4-11/16"	9-1/2"	DYL-2151
2-1/2"	16	2-1/2"	6"	10-5/32"	2-1/2"	5-3/16"	10"	DYL-2561
3"	16	3"	7-1/2"	11-19/32"	3"	5-29/32"	11-1/2"	DYL-3071
3-1/2"	16	3-1/2"	8-3/4"	12-31/32"	3-1/2"	6-9/16"	13"	DYL-3581
1"	16	4"	10"	14-11/32"	4"	7-1/4"	14"	DYL-4091
5"	14	5"	12-1/2"	17-9/16"	5"	9"	18-1/2"	DYL-5151

20-25/32"

6"

10-15/32"

21"

14 • EXPANDED ENDS STANDARD

6"

Standard Double 90° Y's

11 GAUGE Y'S AVAILABLE (STRAIGHT ENDS ONLY)

6"

15"

- STRAIGHT AND EXPANDED COMBINATIONS AVAILABLE STRAIGHT ENDS AVAILABLE ON ALL SIZES BY REQUEST

SIZE	GAUGE	A (OD)	В	С	F (OD)	н	к	PART NO.
2-1/8"	16	2-1/8"	5"	7"	2-1/8"	7"	-	DY-215
2-1/2"	16	2-1/2"	6"	8"	2-1/2"	8"	-	DY-256
3"	16	3"	7-1/2"	9-1/2"	3"	9-1/2"	-	DY-307
3-1/2"	16	3-1/2"	8-3/4"	10-3/4"	3-1/2"	10-3/4"	-	DY-358
4"	16	4"	10"	12"	4"	12"	-	DY-409
5"	14	5"	12-1/2"	15-1/8"	5"	15-1/8"	-	DY-515
6"	14	6"	15"	18-1/4"	6"	18-1/4"	-	DY-615

EXPANDED ENDS STANDARD

DYL-6151

KEY

Standard Reducing Couplings

• 2-1/8" through 14" OD

• 11 CALLCE AVAILABLE (STRAICHT ENDS ONLY)

- Wall Thickness: 16, 14, 12, (11 Gauge Available in Straight Ends Only)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

 11 GAUGE AV STRAIGHT EN 				UEST					
SIZE	GAUGE	A (OD)	С	D	E (ID)	F (OD)	G	к	PART NO.
2-1/8" x 2"	16	2-1/8"	4"	1-25/32"	2" ID	-	1-1/8"	2"	RC-212
2-1/2" x 2-1/8	" 16	2-1/2"	4-1/2"	1-3/4"	2-1/8" ID	-	1-3/8	1-1/2"	RC-254
3" x 2-1/8"	16	3"	8-3/4"	2-1/4"	2-1/8" ID	-	1-3/8"	2"	RC-3041
3" x 2-1/2"	16	3"	5"	2"	2-1/2" ID	-	1-3/8"	1-1/2"	RC-304
3-1/2" X 2-1/8	" 16	3-1/2"	11"	2-1/4"	2-1/8" ID	-	1-3/8"	2"	RC-3541
3-1/2" X 2-1/2	." 16	3-1/2"	9-1/4"	2-7/8"	2-1/2" ID	-	1-3/8"	2-7/8"	RC-3542
3-1/2" X 3"	16	3-1/2"	5-1/2"	2-1/8"	3" ID	-	1-3/8"	2-1/8"	RC-354
4" X 2-1/8"	16	4"	13-1/2"	1-5/8"	2-1/8" ID	-	1-3/8"	2"	RC-4041
4" X 2-1/2"	16	4"	10-1/2"	2-1/4"	2-1/2" ID	-	1-3/8"	2"	RC-4042
4" X 3"	16	4"	9-1/4"	2-1/4"	3" ID	-	1-3/8"	2"	RC-4043
4" X 3-1/2"	16	4"	6"	2"	3-1/2" ID	-	1-3/8"	1-1/2"	RC-404
5" X 2-1/8"	14	5"	19-1/4"	2-1/4"	2-1/8" ID	-	1-3/8"	2-3/4"	RC-5041
5" X 2-1/2"	14	5"	17-1/2"	2-1/4"	2-1/2" ID	-	1-3/8"	2-3/4"	RC-5042
5" X 3"	14	5"	15"	2-1/4"	3" ID	-	1-3/8"	2-3/4"	RC-5043
5" X 3-1/2"	14	5"	12-1/2"	2-1/4"	3-1/2" ID	-	1-3/8"	2-3/4"	RC-5044
5" X 4"	14	5"	8"	2-1/4"	4" ID	-	1-3/8"	1-3/4"	RC-504
6" X 2-1/8"	14	6"	24-3/4"	2-1/4"	2-1/8" ID	-	1-3/8"	3-1/4"	RC-6041
6" X 2-1/2"	14	6"	23"	2-1/4"	2-1/2" ID	-	1-3/8"	3-1/4"	RC-6042
6" X 3"	14	6"	20-1/2"	2-1/4"	3" ID	-	1-3/8"	3-1/4"	RC-6043
6" X 3-1/2"	14	6"	18"	2-1/4"	3-1/2" ID	-	1-3/8"	3-1/4"	RC-6044
6" X 4"	14	6"	15-3/4"	2-1/4"	4" ID	-	1-3/8"	3-1/4"	RC-6045
6" X 5"	14	6"	10"	2-5/8"	5" ID	-	1-3/8"	1-3/4"	RC-604
8" X 4"	14	8"	26-1/4"	2"	4" ID	-	1-3/8"	4-1/4"	RC-8044
8" X 5"	14	8"	21-7/8"	2-5/8"	5" ID	-	1-5/8"	4-1/4"	RC-8045
8" X 6"	14	8"	17-1/2"	3-1/4"	6" ID	-	1-5/8"	3-5/8"	RC-804
10" X 6"	12	10"	28-1/2"	3-1/4"	6" ID	-	1-5/8"	5-1/4"	RC-10046
10" X 8"	12	10"	18-1/4"	2-1/2"	-	8" OD	N/A	5-1/4"	RC-1004
12" X 8"	12	12"	29-1/4"	2-1/2"	-	8" OD	N/A	6-1/4"	RC-12048
12" X 10"	12	12"	19-3/4"	3-1/4"	-	10" OD	N/A	6"	RC-1204
14" X 10"	12	14"	30"	3"	-	10" OD	N/A	7-1/4"	RC-1404
14" X 12"	12	14"	20"	4"	-	12" OD	N/A	7-/14"	RC-1405

• EXPANDED ENDS STANDARD THROUGH 6" SIZE (ON SMALL END OF REDUCER)



OD = Outside Diameter

ID = Inside Diameter

All reference dimensions are nominal.

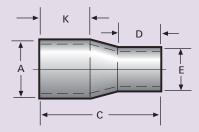
G = Expansion Depth

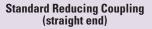
Fittings

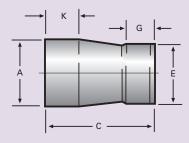
When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized









Standard Reducing Coupling (expanded end)

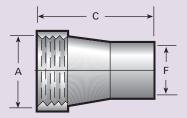


Fittings

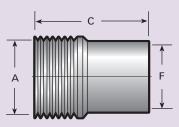
When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized

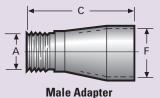
Steel



Female Adapter



Male Adapter



FNPT = Female National Pipe Thread OD = Outside Diameter MNPT = Male National Pipe Thread ID = Inside Diameter All reference dimensions are nominal.

Standard Adapters

Female and Male Adapters

- 2" to 12"
- Wall Thickness: 16, 14, 12, 11 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

Female Adapters

 11 GAUGE AVAILAE 	BLE				
SIZE	GAUGE	A-FNPT	С	F (OD)	PART NO.
2" to 2"	16	2"	6"	2"	FA-201
2" to 2-1/8"	16	2"	6"	2-1/8"	FA-211
2-1/2" to 2-1/2"	16	2-1/2"	6"	2-1/2"	FA-251
3" to 3"	16	3"	6"	3"	FA-301
3-1/2" to 3-1/2"	16	3-1/2"	6"	3-1/2"	FA-351
4" to 4"	16	4"	6-1/2"	4"	FA-401
5" to 5"	14	5"	6-3/4"	5"	FA-501
6" to 6"	14	6"	7"	6"	FA-601
8" to 8"	14	8"	9"	8"	FA-801
10" to 10"	12	10"	11"	10"	FA-1001
12" to 12"	12	12"	13"	12"	FA-1201

Male Adapters

• 11 GAUGE AVAILABLE

SIZE	GAUGE	A-MNPT	С	F (OD)	PART NO.
2" to 2"	16	2"	6"	2"	MA-202
2" to 2-1/8"	16	2"	6"	2-1/8"	MA-212
2-1/2" to 2-1/2"	16	2-1/2"	6"	2-1/2"	MA-252
3" to 3"	16	3"	6"	3"	MA-302
3-1/2" to 3-1/2"	16	3-1/2"	6"	3-1/2"	MA-352
4" to 4"	16	4"	6"	4"	MA-402
5" to 5"	14	5"	6-1/2"	5"	MA-502
6" to 6"	14	6"	7"	6"	MA-602
8" to 8"	14	8"	8"	8"	MA-802
10" to 10"	12	10"	8-1/2"	10"	MA-1002
12" to 12"	12	12"	9"	12"	MA-1202

Male Adapters

• 2-1/8"

• Materials: Carbon, Stainless, Aluminum, Galvanized Steel

SIZE	A-MNPT	С	D	F (ID)	F (OD)	PART NO.
2-1/8" x 1-1/4"	1-1/4"	5-3/4"	-	-	2-1/8"	MA-16
2-1/8" x 1-1/2"	1-1/2"	5-3/4"	-	-	2-1/8"	MA-17
2-1/8" x 1-1/4"	1-1/4"	5-3/4"	1-1/4"*	2-1/8"	-	MA-18
2-1/8" x 1-1/2"	1-1/2"	5-3/4"	1-1/4"*	2-1/8"	-	MA-19
* EXPANSION DEPTI	н					

KEY

Standard Adapters - cont.

Female and Male Adapter Expanded

- 2" to 6"
- Wall Thickness: 16, 14, 12 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

Female Adapter Expanded

SIZE	GAUGE	A-FNPT	С	D	E (ID)	PART NO.
2" to 2"	16	2"	4"	1-1/8"	2"	FA-203
2" to 2-1/8"	16	2"	6"	1-3/8"	2-1/8"	FA-213
2-1/2" to 2-1/2"	16	2-1/2"	5"	1-3/8"	2-1/2"	FA-253
3" to 3"	16	3"	5-1/4"	1-3/8"	3"	FA-303
3-1/2" to 3-1/2"	16	3-1/2"	5-1/2"	1-3/8"	3-1/2"	FA-353
4" to 4"	16	4"	6-1/2"	1-3/8"	4"	FA-403
5" to 5"	14	5"	6-3/4"	1-5/8"	5"	FA-503
6" to 6"	14	6"	7"	1-5/8"	6"	FA-603

Male Adapter Expanded

SIZE	GAUGE	A-MNPT	С	D	E (ID)	PART NO.
2" to 2"	16	2"	4"	1-1/8"	2"	MA-204
2" to 2-1/8"	16	2"	4"	1-3/8"	2-1/8"	MA-214
2-1/2" to 2-1/2"	16	2-1/2"	4"	1-3/8"	2-1/2"	MA-254
3" to 3"	16	3"	4-3/4"	1-3/8"	3"	MA-304
3-1/2" to 3-1/2"	16	3-1/2"	4-3/4"	1-3/8"	3-1/2"	MA-354
4" to 4"	16	4"	4-3/4"	1-3/8"	4"	MA-404
5" to 5"	14	5"	5"	1-5/8"	5"	MA-504
6" to 6"	14	6"	5-1/4"	1-5/8"	6"	MA-604

90° Adapter Elbow

- 2-1/8" to 2"
- Available only in Cast Gray Iron, Zinc, Nickel Plated or Cast Aluminum

SIZE	С	D	E (ID)	н	L-FNPT	PART NO.	
2-1/8" to 2"	2-9/16"	1-3/8"	2-1/8"	1-5/8"	2"	AE-211*	
* AVAILABLE ONLY IN CAST GRAY IRON, ZINC, NICKEL PLATED OR CAST ALUMINUM							

Adapter Tees

• 2-1/8" to 4"

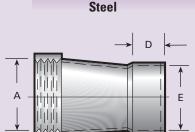
• 11 GAUGE ADAP	TERS AVAILABLE					
SIZE	С	D	E (ID)	н	L-FNPT	PART NO.
2-1/8" to 2"	4-13/16"	1-3/8"	2-1/8"	1-9/16"	2"	AT-212*
2-1/2" to 2"	6-1/2"	1-3/8"	2-1/2"	2-1/8"	2"	AT-250
3" to 2"	6-1/2"	1-3/8"	3"	2-3/4"	2"	AT-302
3-1/2" to 2"	6-7/8"	1-3/8"	3-1/2"	3-7/16"	2"	AT-352
4" to 2"	6-7/8"	1-3/8"	4"	3-7/16"	2"	AT-402

* AVAILABLE ONLY IN CAST GRAY IRON, ZINC, NICKEL PLATED OR CAST ALUMINUM & NOT 11 GAUGE

Fittings When Ordering,

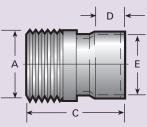
Please Specify Type of Mate<u>rial:</u>

- Carbon
- Stainless
- Aluminum
- Galvanized

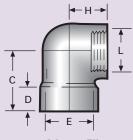


Female Adapter Expanded

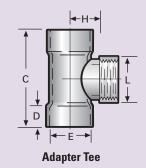
С



Male Adapter Expanded



 90° Adapter Elbow



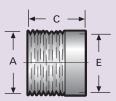


Fittings

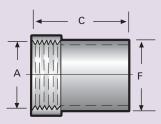
When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum

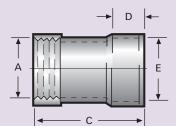
 Galvanized Steel



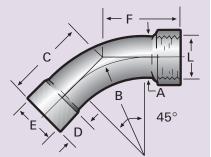
Male Adapter Nipple



Female Reducing Adapter



Female Reducing Adapter Expanded



45° Female Adapter Elbow



Expanded Fitting

Standard Adapters - cont.

Male Adapter Nipple

- 2-1/8"
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

SIZE	A-MNPT	С	E (ID)	PART NO.
2-1/8"	2"	2"	2-1/8"	MA-20

Female Reducing Adapter

- 2" to 2-1/2"
- Wall Thickness: 16 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

<u>2" to 2-1/2"</u> 16 2" 4-1/4" 2-1/2" FA	205

Female Reducing Adapter Expanded

- 2" to 2-1/2"
- Wall Thickness: 16 Gauge

SIZE	GAUGE	A-FNPT	С	D	E (ID)	PART NO.
2" to 2-1/2"	16	2"	4-1/4"	1-3/8"	2-1/2"	FA-206

45° Female Adapter Elbow

- 2-1/8" to 2-1/2" OD
- Wall Thickness: 16, (11 Gauge Available in Straight Ends Only)
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

SIZE	A (OD)	GAUGE	в	с	D	E (ID)	L-FNPT	PART NO.
2-1/8" to 2"	2-1/8"	16	5"	4-1/16"	1-3/8"	2-1/8"	2"	AE-2111
2-1/2" to 2"	2-1/2"	16	6"	4-1/2"	1-3/8"	2-1/2"	2"	AE-2511
2-1/2" to 2-1/2"	2-1/2"	16	6"	4-1/2"	1-3/8"	2-1/2"	2-1/2"	AE-2512

Expanded Fittings

This type of connection enables a straight section of tubing to slip inside the expanded end of the fitting. The two pieces can then be "locked" together by any one of several techniques - brazing, welding, industrial adhesive or shrink sleeve. Not available in 11 gauge material. Joining methods are for use in low pressure (under 15 PSIG) systems. Slotted joining method also available.

MNPT = Male National Pipe Thread

ID = Inside Diameter

FNPT = Female National Pipe Thread

OD = Outside Diameter

All reference dimensions are nominal.

Slip Couplings

Can be used for joining any two straight ends of tubing or fittings. The slip coupling is a solid sleeve that fits the OD of the joint which can then be glued, brazed, welded, or covered by a shrink sleeve.

- 2-1/8" through 14" OD
- Wall Thickness: 16, 14, 12 Gauge
- Materials: Carbon, Stainless, Aluminum, Galvanized Steel

• SLOTTED JOININ	NG METHOD ALSO AVAILABLE			
SIZE	С	ID	GAUGE	PART NO.
2-1/8"	3"	2-1/8"	16	SC-213
2-1/2"	3-1/2"	2-1/2"	16	SC-253
3"	4"	3"	16	SC-303
3-1/2"	4-1/2"	3-1/2"	16	SC-353
4"	5"	4"	16	SC-403
5"	6"	5"	14	SC-503
6"	7"	6"	14	SC-603*
8"	8"	8"	14	SC-803
10"	10"	10"	12	SC-1003
12"	12"	12"	12	SC-1203
14"	14"	14"	12	SC-1403

JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS
 6" GALVANIZED SLIP COUPLING IS 16 GAUGE. ALL OTHER MATERIALS ARE 14 GAUGE

Shrink Sleeves

A heat shrinkable polyolefin band that literally shrinks and encircles the connection giving it mechanical strength and a positive seal. It can be used in conjunction with a slip coupling or when using expanded fittings. Gluing, brazing and welding operations are eliminated.

• SLOTTED JOINING METHOD ALSO AVAILABLE						
FOR TUBE OD SIZE	SLEEVE LENGTH	PART NO.				
2" -2-1/8"	4"	SS-212				
2-1/2" - 3"	4"	SS-300				
3-1/2"	4"	SS-400				
5"	4"	SS-500				
6"	4"	SS-600				
8"	9"	SS-800				
10"	9"	SS-1000				
12"	9"	SS-1200				
JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS						

Wrapped Sleeve

This kit contains a sheet of black material 18" wide and a sealing strip. The wrapped sleeve comes in a polyolefin shell with a semicrystalline adhesive.

WIDTH	TUBE LENGTH	PART NO.
18"	14"	WS-1400

OD = Outside Diameter ID = Inside Diameter PSIG = Pounds per Square Inch Gravity All reference dimensions are nominal.

KEY

Steel

• Carbon

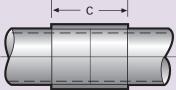
• Stainless

• Aluminum

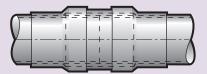
Galvanized

When Ordering, Please Specify

Type of Material:



Slip Coupling

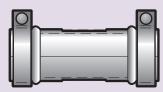


Shrink Sleeve



When Ordering, Please Specify Type of Material:

 Zinc-Coated (Galvanized)



Instalok[™] Coupling



- 1-1/2" OD to 4-1/2" OD
- 20% Lower cost than traditional couplings
- 30% Quicker installation
 Couplings have a unique clamping design that offers unparalleled strength and grip
- Made with Grade 5 stress relieved bolts to ensure a trouble-free installation

Instalok[™] Couplings

- · Couplings are made of galvanized steel
- Standard O-ring is black nitrile
- Viton O-rings are also available
- Also offering replacement O-rings, nuts, bolts and clamps

OD	NPS	O-RING	LENGTH (in.)	PART NO.
1-1/2"		Black	4	CP15042B-16Z
1-1/2"	-	White	4	CP15042W-16Z
1-1/2"	-	Black	6	CP15062B-16Z
1-1/2"		White	6	CP15062W-16Z
1-3/4"	-	Black	4	CP17542B-16Z
1-3/4"	-	White	4	CP17542W-16Z
1-3/4	-	Black	6	CP17562B-16Z
	-			
1-3/4"	-	White	6	CP17562W-16Z
2″	-	Black	4	CP20042B-16Z
2″	-	White	4	CP20042W-16Z
2″	-	Black	6	CP20062B-16Z
2″	-	White	6	CP20062W-16Z
2-1/8"	-	Black	4	CP21242B-16Z
2-1/8″	-	White	4	CP21242W-16Z
2-1/8"	-	Black	6	CP21262B-16Z
2-1/8"	-	White	6	CP21262W-16Z
2-1/4"	-	Black	4	CP22542B-16Z
2-1/4″	-	White	4	CP22542W-16Z
2-1/4"	-	Black	6	CP22562B-16Z
2-1/4"	-	White	6	CP22562W-16Z
2-3/8"	2″	Black	4	CP237542B-16Z
2-3/8"	2″	White	4	CP237542W-16Z
2-3/8"	2″	Black	6	CP237562B-16Z
2-3/8"	2″	White	6	CP237562W-16Z
2-3/8"	2″	Black	8	CP237582B-16Z
2-3/8"	2″	White	8	CP237582W-16Z
2-1/2"	-	Black	4	CP25042B-16Z
2-1/2"	-	White	4	CP25042W-16Z
2-1/2"	-	Black	6	CP25062B-16Z
2-1/2"	-	White	6	CP25062W-16Z
2-1/2"	-	Black	8	CP25082B-16Z
2-1/2"	-	White	8	CP25082W-16Z
2-7/8"	2-1/2"	Black	4	CP287542B-16Z
2-7/8″	2-1/2"	White	4	CP287542W-16Z
2-7/8"	2-1/2"	Black	6	CP287562B-16Z
2-7/8"	2-1/2"	White	6	CP287562W-16Z
2-7/8"	2-1/2"	Black	8	CP287582B-16Z
2-7/8"	2-1/2"	White	8	CP287582W-16Z

Instalok[™] Couplings - cont.

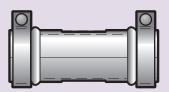
- · Couplings are made of galvanized steel
- Standard O-ring is black nitrile
- · Viton O-rings are also available
- · Also offering replacement O-rings, nuts, bolts and clamps

OD	NPS	O-RING	LENGTH (in.)	PART NO.
3"	-	Black	4	CP30042B-16Z
3″	-	White	4	CP30042W-16Z
3″	-	Black	6	CP30062B-16Z
3″	-	White	6	CP30062W-16Z
3″	-	Black	8	CP30082B-16Z
3″	-	White	8	CP30082W-16Z
3-1/2"	3"	Black	4	CP35042B-16Z
3-1/2"	3"	White	4	CP35042W-16Z
3-1/2"	3"	Black	6	CP35062B-16Z
3-1/2"	3"	White	6	CP35062W-16Z
3-1/2"	3"	Black	8	CP35082B-16Z
3-1/2"	3"	White	8	CP35082W-16Z
4″	3-1/2"	Black	4	CP40042B-16Z
4″	3-1/2"	White	4	CP40042W-16Z
4″	3-1/2"	Black	6	CP40062B-16Z
4″	3-1/2"	White	6	CP40062W-16Z
4″	3-1/2"	Black	8	CP40082B-16Z
4″	3-1/2"	White	8	CP40082W-16Z
4-1/2"	4"	Black	6	CP45062B-16Z
4-1/2"	4″	White	6	CP45062W-16Z
4-1/2"	4″	Black	8	CP45082B-16Z
4-1/2"	4"	White	8	CP45082W-16Z

Methods of Joining

When Ordering, Please Specify Type of Material:

• Zinc-Coated (Galvanized)



Instalok[™] Coupling

INSTALÖK Specifications

- 1-1/2" OD to 4-1/2" OD
 20% Lower cost than traditional couplings
- 30% Quicker installation
- Couplings have a unique clamping design that offers unparalleled strength and grip
- Made with Grade 5 stress relieved bolts to ensure a trouble-free installation

OD = Outside Diameter NPS = Nominal Pipe Size All reference dimensions are nominal.



When Ordering, Please Specify Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized

Steel

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METFLO® Compression Coupling

METFLO® Compression Couplings

"Our own signature coupling"

- Offers easy "tear down" function
- Straight end tubing or fittings butt together within the ID of the coupling, and the joint is mechanically locked simply by tightening the bolts which are attached.
- 2-1/8" to 14" OD
- Standard Material is Galvanized Steel
- Standard Coupling includes Black Neoprene Liner & Stainless Steel Grounding Strip.
- WE ARE CAPABLE OF STAINLESS AND ALUMINUM COMPRESSION COUPLINGS
 OTHER GASKETS ARE AVAILABLE: WHITE NITRILE, RED RUBBER, SILICONE, EPDM AND VITON
 STAINLESS STEEL GASKET PROTECTORS ARE ALSO AVAILABLE
 WE CAN FURNISH YOU WITH REPLACEMENT NUTS, BOLTS, GASKETS AND STATIC STRIPS

OD	NO. BOLT	GASKET	PROTECTOR	COUPLING LENGTH	PART NO.
2-1/8"	2	BLACK	-	4	21252B10
2-1/8"	2	BLACK	YES	4	21252B11
2-1/8"	3	BLACK	-	6	21253B10
2-1/8"	3	BLACK	YES	6	21253B11
2-1/2"	2	BLACK	-	4	25002B10
2-1/2"	2	BLACK	YES	4	25002B11
2-1/2"	3	BLACK	-	6	25003B10
2-1/2"	3	BLACK	YES	6	25003B11
2-1/2"	4	BLACK	-	8	25004B10
2-1/2"	4	BLACK	YES	8	25004B11
3"	2	BLACK	-	4	30002B10
3"	2	BLACK	YES	4	30002B11
3"	3	BLACK	-	6	30003B10
3"	3	BLACK	YES	6	30003B11
3"	4	BLACK	-	8	30004B10
3"	4	BLACK	YES	8	30004B11
3-1/2"	2	BLACK	-	4	35002B10
3-1/2"	2	BLACK	YES	4	35002B11
3-1/2"	3	BLACK	-	6	35003B10
3-1/2"	3	BLACK	YES	6	35003B11
3-1/2"	4	BLACK	-	8	35004B10
3-1/2"	4	BLACK	YES	8	35004B11
4"	2	BLACK	-	4	40002B10
4"	2	BLACK	YES	4	40002B11
4"	3	BLACK	-	4	40003B10
4"	3	BLACK	YES	4	40003B11
4"	4	BLACK	-	8	40004B10
4"	4	BLACK	YES	8	40004B11
5"	2	BLACK	-	4	50002B10
5"	2	BLACK	YES	4	50002B11
5"	3	BLACK	-	6	50003B10
5"	3	BLACK	YES	6	50003B11
5"	4	BLACK	-	8	50004B10

FOR COUPLINGS 1-1/4" THROUGH 2-7/8" OD THE BOLT SIZE IS 1/2" X 2" FOR COUPLINGS 3" THROUGH 7-1/2" OD THE BOLT SIZE IS 5/8" X 2-1/4" FOR COUPLINGS 8" THROUGH 14" OD THE BOLT SIZE IS 3/4" X 3" JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS

ID = Inside Diameter OD = Outside Diameter PSIG = Pounds per Square Inch Gravity All reference dimensions are nominal.

METFLO® Compression Couplings - cont.

"Our own signature coupling"

WE ARE CAPABLE OF STAINLESS AND ALUMINUM COMPRESSION COUPLINGS

- OTHER GASKETS ARE AVAILABLE: WHITE NITRILE, RED RUBBER, SILICONE, EPDM AND VITON
 STAINLESS STEEL GASKET PROTECTORS ARE ALSO AVAILABLE
 WE CAN EURNISH YOU WITH DEDIACEMENT NUTS, ROLTS, CASKETS AND STATIC STRIPS

OD	NO. BOLT	GASKET	PROTECTOR	COUPLING LENGTH	PART NO.
5"	4	BLACK	YES	8	50004B11
6"	2	BLACK	-	4	60002B10
6"	2	BLACK	YES	4	60002B11
6"	3	BLACK	-	6	60003B10
6"	3	BLACK	YES	6	60003B11
6"	4	BLACK	-	8	60004B10
6"	4	BLACK	YES	8	60004B11
6"	5	BLACK	-	10	60005B10
6"	5	BLACK	YES	10	60005B11
8"	2	BLACK	-	6	80002B10
8"	2	BLACK	YES	6	80002B11
8"	3	BLACK	-	8	80003B10
8"	3	BLACK	YES	8	80003B11
8"	4	BLACK	-	10	80004B10
8"	4	BLACK	YES	10	80004B11
8"	5	BLACK	-	12	80005B10
8"	5	BLACK	YES	12	80005B11
10"	3	BLACK	-	8	100003B10
10"	3	BLACK	YES	8	100003B11
10"	4	BLACK	-	10	100004B10
10"	4	BLACK	YES	10	100004B11
10"	5	BLACK	-	12	100005B10
10"	5	BLACK	YES	12	100005B11
12"	3	BLACK	-	8	120003B10
12"	3	BLACK	YES	8	120003B11
12"	4	BLACK	-	10	120004B10
12"	4	BLACK	YES	10	120004B11
12"	5	BLACK	-	12	120005B10
12"	5	BLACK	YES	12	120005B11
14"	4	BLACK	-	10	140004B10
14"	4	BLACK	YES	10	140004B11
14"	5	BLACK	-	12	140005B10
14"	5	BLACK	YES	12	140005B11

FOR COUPLINGS 1-1/4" THROUGH 2-7/8" OD THE BOLT SIZE IS 1/2" X 2"
FOR COUPLINGS 3" THROUGH 7-1/2" OD THE BOLT SIZE IS 5/8" X 2-1/4"
FOR COUPLINGS 8" THROUGH 14" OD THE BOLT SIZE IS 3/4" X 3"
JOINING METHODS ARE FOR USE IN LOW PRESSURE (UNDER 15 PSIG) SYSTEMS

KEY

OD = Outside Diameter PSIG = Pounds per Square Inch Gravity. All reference dimensions are nominal.

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Type of Material:

- Carbon
- Stainless
- Aluminum
- Galvanized Steel



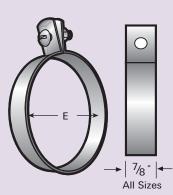
METFLO® Compression Coupling



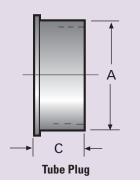
21

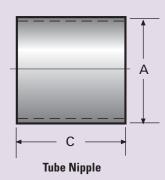
When Ordering, Please Specify Type of Material:

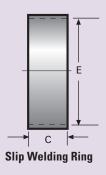
- Carbon
- Stainless
- Aluminum
- Galvanized Steel



Tube Hanger







Slip Welding Rings

- 8" to 14" OD
 - Materials: Carbon, Stainless, Aluminum, Galvanized Steel

			PART NO.
3"	8"	14	WR-8035
3"	10"	12	WR-10035
3"	12"	12	WR-12035
3"	14"	12	WR-14035
	3" 3"	3" 10" 3" 12"	3" 10" 12 3" 12" 12

Tube Hangers

- 2-1/8" to 14" ID
- Wall Thickness: 16 gauge
- Available only in
- Galvanized Steel

RT NO.
212
250
300
350
400
500
600
800
1000
1200
1400

Tube Plugs

- 2-1/8" to 14" OD/ID
- Wall Thickness: 16, 14, 12 Gauge

• AVAILABLE IN 11 GAUGE						
SIZE	A (OD)/(ID)	GAUGE	С	PART NO.		
2-1/8"	2-1/8" OD	16	1-3/8"	TP-210		
2-1/2"	2-1/2" OD	16	1-3/8"	TP-260		
3"	3" OD	16	1-3/8"	TP-310		
3-1/2"	3-1/2" OD	16	1-3/8"	TP-360		
4"	4" OD	16	1-3/8"	TP-410		
5"	5" OD	14	1-5/8"	TP-510		
6"	6" OD	14	1-5/8"	TP-610		
8"	8" ID	14	1-3/4"	TP-810		
10"	10" ID	12	2"	TP-1010		
12"	12" ID	12	2"	TP-1210		
14"	14" ID	12	2"	TP-1410		

Tube Nipples

- 2-1/8" to 14" OD
- Wall Thickness: 16, 14, 12 Gauge

• AVAILABLE IN 11 GAUGE

SIZE	A (OD)	GAUGE	С	PART NO
2-1/8"	2-1/8"	16	2-1/2"	TN-211
2-1/2"	2-1/2"	16	2-1/2"	TN-261
3"	3"	16	2-1/2"	TN-311
3-1/2"	3-1/2"	16	2-1/2"	TN-361
4"	4"	16	2-1/2"	TN-411
5"	5"	14	3"	TN-511
6"	6"	14	3"	TN-611
8"	8"	14	4"	TN-811
10"	10"	12	5"	TN-1011
12"	12"	12	6"	TN-1211
14"	14"	12	7"	TN-1411

ID = Inside Diameter OD = Outside Diameter All reference dimensions are nominal.

KEY

Inlet Valves

Heavy duty inlet valves provide for a quick connection of the male hose coupling to the vacuum cleaning system. These parts are designed for insertion into a 2" FNPT threaded fitting adapting to a 2-1/8" tube size. Valves have self-closing covers and are available in galvanized and stainless steel, as well as nickel plated models. Escutcheon plates allow for a more attractive wall installation.

The same body is used for all three valves...only the bore varies. IV-150 and IV-200 use a slight taper for hose adapter retention. IV-200-CLIP and IV-180 utilize a clip on the valve lid for retention instead. Hose adapters are constructed of heavy-duty galvanized steel.

Inlet Valves

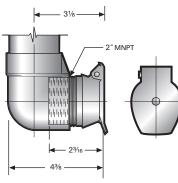
BORE	MNPT	PART NO.
1.5"	2.0"	IV-150
1.8"	2.0"	IV-180
2.0"	2.0"	IV-200
2.0"	2.0"	IV-200-CLIP

Escutcheon Plates

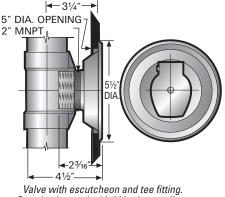
ТҮРЕ	PART NO.	
Zinc	10253	
Stainless	23939	
Nickel	25079	

Valve Accessories for Installation & Operation

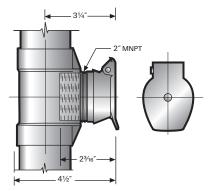
HOSE ADAPTER PART NO.	FOR HOSE SIZE	INLET VALVE PART NO.	WRENCH PART NO.
HA-150	1-1/2" ID	IV-150 accepts 1-1/2" OD Hose Adapter	VW-150
HA-180	1-1/2" ID	IV-180 accepts 1.8" OD Hose Adapter	VW-180
HA-200	2" ID	IV-200 accepts 2" OD Hose Adapter	VW-180
HA-200-RING	2" ID	IV-200-CLIP accepts 2" OD Hose Adapter	VW-180



Valve shown in 90° adapter elbow (Part No. AE-211)



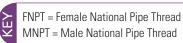
Can also be used with 90° adapter elbow



Valve shown in tube fitting (Part No. AT-212)



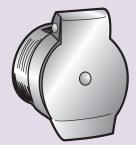
Inlet Valve with escutcheon being tightened into place with installation wrench



When Ordering, Please Specify Type of Material:

Accessories

- Carbon
- Stainless
- Aluminum
- Galvanized Steel



Inlet Valve (For use with open tubing or when a flush mounting is not required)



Inlet Valve with escutcheon (For a flush mounted installation)

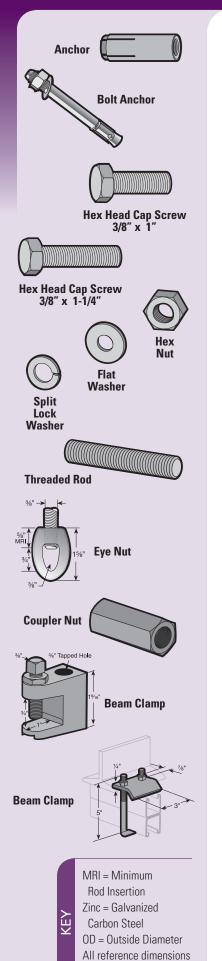
Floor Valves

Our floor valve is a convenient alternative when wall valves aren't possible. It's built to resist wear and tear, even in heavy traffic areas.

The valve cap is easily removed, but remains flush with the body when not in use. Available in bronze and nickel-plated. Please call customer service for pricing.



Accessories



Installation Components

Design Load is 1000 lbs. Use in pairs only

National Turbine, Inc. gives you everything you need to get your system up and running, all in one complete installation package. If you're searching for a particular installation component, we'll be glad to help you find whatever you're looking for. Our "one-stop-shopping" will help you lower your inventory costs and spend less time looking for parts. And, when it's time for installation, you'll have all the components you need on-the-spot.

DESCRIPTION	SIZE	MATERIAL	. PKGD.	PART NO.
Anchor, Hilti®	3/8" x 1-9/16" (Length)	Zinc	50 pc.	ANC-0380
Bolt Anchor, Includes Washer and Hex Nut	3/8" x 3-3/4" (Overall Length) 1-1/8" Thread Length	Zinc	100 pc.	ANC-0381

Features: Comprehensive performance testing in concrete, lightweight concrete, and grout-filled block base materials. Can be installed in a bottomless hole. Anchor size is same as hole size for easy installation. Hilti® Kwik Bolt II Stud Anchor System.

Hex Head Cap Screw	3/8" x 1" (Length)	Zinc	50 pc.	HCS-0380
Hex Head Cap Screw "More Length When You Need It"	3/8" x 1-1/4" (Length)	Zinc	50 pc.	HCS-0381
Hex Nut	3/8"	Zinc	50 pc.	HXN-0380
Flat Washer	3/8"	Zinc	50 pc.	FW-0380
Split Lock Washer	3/8"	Zinc	50 pc.	LKW-0380
Threaded Rod	3/8" x 6' (Length)	Zinc	each	ATR-100
Eye Nut , Maximum Allowable Load is 610 lbs. <i>"Works Great With MetFlo™ Tube Hanger</i>	3/8" Tapped Hole s″	Malleable Iron - Plain.	each	EN-0380
Coupler Nut	3/8" x 1-3/4" (Length)	Zinc	each	CN-0380
Beam Clamp with Zinc Set Screw and Lock Nut. Maximum Allowable Load, in top or bottom position, is 550 lbs.	3/8" Tapped Hole	Malleable Iron - Galv.	each	BC-037T
Beam Clamp with Set Screw and Lock Nut. Maximum Allowable Load, in top position is 500 lbs.; in bottom position, 250 lbs. <i>"The Cost-Effective Solution When You D</i>		Malleable Iron - Plain m Clamp (BC-u	each 037T)″	BC-100
Beam Clamp with U-Bolt and 3/8" Hex Nuts included, for use with Beams up to 3/4" Flanges.		Zinc	2 pc.	BC-2786

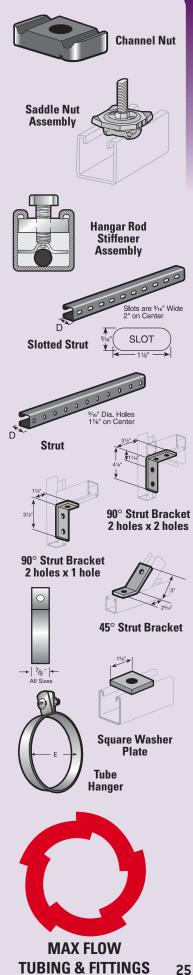
are nominal.

Installation Components - cont.

DESCRIPTION	SIZE	MATERIAL	PKGD.	PART NO.	
Channel Nut, without spring	3/8"	Zinc	each	CHN-0380	
Saddlenut Assembly "Replaces Square Washer Plate and a C	Channel Nut Combination"	Zinc	25	SN-0380	
Hanger Rod Stiffener Assembly "Adds Rigidity to all Threaded Rod / Str	ut Channel Combinations where I	Zinc Earthquake Ad	each ctivity is a	SA-100 Concern″	
Slotted Strut, 14 Gauge	13/16"(D) x 1-5/8", 10' Length	Zinc	each	UN-100	
Slotted Strut, 14 Gauge1-5/8"(D) x 1-5/8", 10' LengthZinceachUN-201"An Economical Alternative When You Don't Require Our Heavy-Duty Strut (UN-202)"					
Slotted Strut, 12 Gauge	1-5/8"(D) x 1-5/8", 10' Length	Zinc	each	UN-202	
Strut, 12 Gauge	9/16" Hole Strut 1-5/8"(D) x 1-5/8", 10' Length	Zinc	each	UN-200	
90° Strut Bracket	2 x 2, 9/16" Holes	Zinc	each	BRKT-0900	
90° Strut Bracket	2 x 1, 9/16" Holes	Zinc	each	BRKT-0901	
45° Strut Bracket	9/16" Holes	Zinc	each	BRKT-0450	
Square Washer Plate	7/16" Hole for 3/8" Bolt Size	Zinc	100 pc.	SQW-0380	
Tube Hanger, includes Bolt and Nut	For 1-1/2" OD Tube	Zinc	each	TH-150	
Tube Hanger, includes Bolt and Nut	For 2" OD Tube	Zinc	each	TH-200	
Tube Hanger, includes Bolt and Nut	For 2-1/8" and 2-1/4" OD Tube	Zinc	each	TH-212	
Tube Hanger, includes Bolt and Nut	For 2-1/2" OD Tube	Zinc	each	TH-250	
Tube Hanger, includes Bolt and Nut	For 3" OD Tube	Zinc	each	TH-300	
Tube Hanger, includes Bolt and Nut	For 3-1/2" OD Tube	Zinc	each	TH-350	
Tube Hanger, includes Bolt and Nut	For 4" OD Tube	Zinc	each	TH-400	
Tube Hanger, includes Bolt and Nut	For 4-1/2" OD Tube	Zinc	each	TH-450	
Tube Hanger, includes Bolt and Nut	For 5" OD Tube	Zinc	each	TH-500	
Tube Hanger, includes Bolt and Nut	For 6" OD Tube	Zinc	each	TH-600	
Tube Hanger, includes Bolt and Nut	For 8" OD Tube	Zinc	each	TH-800	
Tube Hanger, includes Bolt and Nut	For 10" OD Tube	Zinc	each	TH-1000	
Tube Hanger, includes Bolt and Nut	For 12" OD Tube	Zinc	each	TH-1200	
Tube Hanger, includes Bolt and Nut	For 14" OD Tube	Zinc	each	TH-1400	

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Accessories



25

Accessories



Pipe Clamp



Tube Clamp

KEY are nominal.

OD = Outside Diameter Zinc = Galvanized Carbon Steel All reference dimensions

Installation Components - cont.

DESCRIPTION	SIZE	MATERIA	L PKGD.	PART NO.
Pipe Clamp , includes Slotted Hex Head Screw and Nut, Design Load 800 lbs.	For 1-1/2" Pipe Size	Zinc	4 pc.	PCL-150
Pipe Clamp , includes Slotted Hex Head Screw and Nut, Design Load 800 lbs.	For 2" Pipe Size	Zinc	4 pc.	PCL-200
Pipe Clamp , includes Slotted Hex Head Screw and Nut, Design Load 800 lbs.	For 2-1/2" Pipe Size	Zinc	4 pc.	PCL-250
Pipe Clamp , includes Slotted Hex Head Screw and Nut, Design Load 800 lbs.	For 3" Pipe Size	Zinc	4 pc.	TCL-350*
Pipe Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 3-1/2" Pipe Size	Zinc	4 pc.	TCL-400*
Pipe Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 4" Pipe Size	Zinc	4 pc.	TCL-450*
Pipe Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 5" Pipe Size	Zinc	4 pc.	PCL-500
Pipe Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 6" Pipe Size	Zinc	4 pc.	PCL-600
Pipe Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 8" Pipe Size	Zinc	4 pc.	PCL-800**
* Tube Clamp also fits this pipe size. ** 2 piece package				
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 600 lbs.	For 1-1/2" OD Tube	Zinc	4 pc.	TCL-150
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 800 lbs.	For 2" OD Tube	Zinc	4 pc.	TCL-200
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 800 lbs.	For 2-1/8" OD Tube	Zinc	4 pc.	TCL-212
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 800 lbs.	For 2-1/2" OD Tube	Zinc	4 pc.	TCL-250
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 800 lbs.	For 3" OD Tube	Zinc	4 pc.	TCL-300
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 800 lbs.	For 3-1/2" OD Tube	Zinc	4 pc.	TCL-350
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 4" OD Tube	Zinc	4 pc.	TCL-400
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 4-1/2" OD Tube	Zinc	4 pc.	TCL-450
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 5" OD Tube	Zinc	4 pc.	TCL-500
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 6" OD Tube	Zinc	4 pc.	TCL-600
Tube Clamp , includes Slotted Hex Head Screw and Nut, Design Load 1000 lbs.	For 8" OD Tube	Zinc	4 pc.	TCL-800**

** 2 piece package

Accessories

Installation Components - cont.

	•			
DESCRIPTION	SIZE	MATERIA	L PKGD.	PART NO.
Cable Tie Features: One-piece construction. Easy to use	23" Length e. Permanent lock. Designed to withstar	Nylon nd 90 lbs. of force. Richco	100 pc. Brand.	TIE-100
Cable Tie Features: One-piece construction. Easy to use "When Our Heavy-Duty Cable Tie (Nylon nd 60 lbs. of force. Catam	50 pc. ount Brand.	TIE-101
Cable Tie Features: One-piece construction. Easy to use "A Light-Duty, Shorter Length Tie"	14" Length e. Permanent lock. Designed to withstar	Nylon nd 25 lbs. of force. Catam	100 pc. ount Brand.	TIE-200
Firestop Sealant A non-sag silicone which remains f after curing for simple metal pipe penetrations and fire-rated joints w the ability to absorb movement and vibration is required.	vhere	-	each	FSB-100
Features: Just 1/4" layer provides up to a 3-h	nour fire rating when backed with 4" of r	nineral wool. Superior ad	nesion charac	teristics. Resistant

smoke and water. Excellent elongation/compression properties. Distributed by Hilti®.

Firestop Sealant	10.5-oz. Tube	-	each	FST-100
Cleaner	Quart	-	each	2868
Metal Sealant	Quart Can	-	each	2084-QT

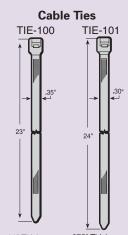
An aluminum-colored, medium viscosity,

synthetic rubber sealant with excellent

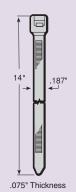
adhesion to many metal, glass, wood

and other surfaces.

Features: Adheres to metal, wood and glass. Seals metal to glass in windows and doors. Resists weather, water, oil and gasoline. Solids wt. approx. 46%, Flash Point (closed cup) 0° F, heavy liquid consistency, aluminum color (dry), brush or flow application. Drying time is 24 hours (1/8" dia. bead), service temp. range of -30° to 200° F. 3M Scotch-Seal™ 2084 Metal Sealant repackaged by National Turbine, Inc.



.08" Thickness .075" Thickness





Firestop Sealant



Metal Sealant "Surface dries tack-free in approx. 5 min."





TUBING & FITTINGS

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